



January 1, 2025

ACTIVE COAT HF-2

RUST AND CORROSION INHIBITOR

DESCRIPTION

ACTIVE COAT HF-2 IS A LOW ODOUR, HIGH FLASHPOINT SOLVENT BASED RUST AND CORROSION INHIBITOR. SUITABLE FOR FERROUS AND NON-FERROUS METALS.

PERFORMANCE FEATURES:

- HIGH FLASHPOINT, LOW ODOUR, OPERATOR FRIENDLY
- COMBATS RUST, CORROSION AND OXIDATION
- EVAPOURATES LEAVING A SOFT THIN OILY FILM OF CORROSION PROTECTION
- SEPARATES AND DISPLACES WATER RAPIDLY
- NON STAINING
- CAN BE USED AS A PENETRATING FLUID
- SALT SPRAY PROTECTION

Typical Properties

PRODUCT	ACTIVE COAT HF-2
Humidity Cabinet Rust Protection (ASTM D1748)	46 days
Stain Stack (MIL-C22235A)	Pass
Water Displacement (MIL-FRF-16173E)	Pass
Copper Corrosion (ASTM D130), 100°C for 3 hours	1A
Water Separating (AQCT-19)	3 minutes
Film Type	Very light oil film
Protection Type	6 months indoor
Flash Point (D92) °C, (°F)	>60 (140)
Pour Point (D97) °C	<-30
Colour:	Clear Amber
Density, g/m ³ @15°C	0.8
Salt Spray: ASTM B117 average hours	48+

The information contained here represents typical product characteristics. This data is not intended to represent any guarantee or warranty with the intended use of the product.



SAFETY DATA SHEET ACTIVE COAT HF-2

SECTION 1	IDENTIFICATION
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PRODUCT

Product Name: ACTIVE COAT HF-2

Product Description: Corrosion Inhibitor

Intended Use: Corrosion Inhibitor

COMPANY IDENTIFICATION

Supplier: Active Industrial Fluids Inc.
5156 Hennin Drive, Oldcastle, Ontario, Canada N0R 1L0 Tel: 519-737-0141

SECTION 2	HAZARD IDENTIFICATION
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This material is considered to be hazardous according to regulatory guidelines.

This product has been classified in accordance with hazard criteria of the Hazardous Products Regulations (HPR) SOR/2015-17 and the SDS contains all the information required by the HPR SOR/2015-17.

CLASSIFICATION:

Flammable Liquids — Category 4

Aspiration Hazard — Category 1

LABEL:

Pictogram:



Signal Word: Danger

Hazard Statements:

H227: Combustible liquid. H304: May be fatal if swallowed and enters airways.

Precautionary Statements:

P210: Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P280: Wear protective gloves and eye protection/face protection. P301 + P310: IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician. P331: Do NOT induce vomiting. P332 + P313: If skin irritation occurs: Get medical advice/attention. P370 + P378: In case of fire: Use water fog, foam, dry chemical or carbon dioxide (CO₂) to extinguish. P403: Store in a well-ventilated place. P405: Store locked up. P501: Dispose of contents and container in accordance with local regulations.

Contains: DISTILLATES (PETROLEUM), HYDROTREATED LIGHT

Other hazard information:

Health Hazards Not Otherwise Classified: None as defined under HPR SOR/2015-17.

Physical Hazards Not Otherwise Classified: None as defined under HPR SOR/2015-17.

PHYSICAL / CHEMICAL HAZARDS

Material can accumulate static charges which may cause an ignition. Material can release vapours that readily form flammable mixtures. Vapour accumulation could flash and/or explode if ignited. Combustible.

HEALTH HAZARDS

Repeated exposure may cause skin dryness or cracking. Mildly irritating to skin. May be irritating to the eyes, nose, throat, and lungs.

ENVIRONMENTAL HAZARDS

No significant hazards.

NFPA Hazard ID:	Health: 1	Flammability: 2	Reactivity: 0
HMIS Hazard ID:	Health: 1*	Flammability: 2	Reactivity: 0

NOTE: This material should not be used for any other purpose than the intended use in Section 1 without expert advice. Health studies have shown that chemical exposure may cause potential human health risks which may vary from person to person.

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

This material is defined as a complex substance.

Hazardous Substance(s) or Complex Substance(s) in Hazardous product

Name	CAS#	Concentration*	GHS Hazard Codes
DISTILLATES (PETROLEUM), HYDROTREATED LIGHT	64742-47-8	>80%	H227, H304, H316

* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume. Concentration values may vary.

SECTION 4 FIRST-AID MEASURES**INHALATION**

Remove from further exposure. For those providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. If respiratory irritation, dizziness, nausea, or unconsciousness occurs, seek immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use mouth-to-mouth resuscitation.

SKIN CONTACT

Wash contact areas with soap and water. Remove contaminated clothing. Launder contaminated clothing before reuse.

EYE CONTACT

Flush thoroughly with water. If irritation occurs, get medical assistance.

INGESTION

Seek immediate medical attention. Do not induce vomiting.

NOTE TO PHYSICIAN

If ingested, material may be aspirated into the lungs and cause chemical pneumonitis. Treat appropriately.

SECTION 5

FIRE-FIGHTING MEASURES

EXTINGUISHING MEDIA

Appropriate Extinguishing Media: Use water fog, foam, dry chemical or carbon dioxide (CO₂) to extinguish flames.

Inappropriate Extinguishing Media: Straight streams of water

FIRE FIGHTING

Fire Fighting Instructions: Evacuate area. Prevent run-off from fire control or dilution from entering streams, sewers or drinking water supply. Fire-fighters should use standard protective equipment and in enclosed spaces, self-contained breathing apparatus (SCBA). Use water spray to cool fire exposed surfaces and to protect personnel.

Unusual Fire Hazards: Combustible. Vapour is flammable and heavier than air. Vapour may travel across the ground and reach remote ignition sources, causing a flashback fire danger. Hazardous material. Firefighters should consider protective equipment indicated in Section 8.

Hazardous Combustion Products: Incomplete combustion products, Oxides of carbon, Smoke, Fume

FLAMMABILITY PROPERTIES

Flash Point [Method]: >64°C (147°F) [ASTM D-56]

Flammable Limits (Approximate volume % in air): LEL: 0.7 UEL: 5.0

Autoignition Temperature: 248°C (478°F) [ASTM E659]

SECTION 6

ACCIDENTAL RELEASE MEASURES

NOTIFICATION PROCEDURES

In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations.

PROTECTIVE MEASURES

Avoid contact with spilled material. Warn or evacuate occupants in surrounding and downwind areas if required, due to toxicity or flammability of the material. See Section 5 for fire fighting information. See the Hazard Identification Section for Significant Hazards. See Section 4 for First Aid Advice. See Section 8 for advice on the minimum requirements for personal protective equipment. Additional protective measures may be necessary, depending on the specific circumstances and/or the expert judgment of the emergency responders.

For emergency responders: Respiratory protection: half-face or full-face respirator with filter(s) for organic vapor and, when applicable, H₂S, or Self Contained Breathing Apparatus (SCBA) can be used depending on the size of spill and potential level of exposure. If the exposure cannot be completely characterized or an oxygen deficient atmosphere is possible or anticipated, SCBA is recommended. Work gloves that are resistant to aromatic hydrocarbons are recommended. Note: gloves made of polyvinyl acetate (PVA) are not water-resistant and are not suitable for emergency use. Chemical goggles are recommended if splashes or contact with eyes is possible. Small spills: normal antistatic work clothes are usually adequate. Large spills: full body suit of chemical resistant, antistatic material is recommended.

SPILL MANAGEMENT

Land Spill: Eliminate all ignition sources (no smoking, flares, sparks or flames in immediate area). Stop leak if you can do so without risk. All equipment used when handling the product must be grounded. Do not touch or walk through spilled material. Prevent entry into waterways, sewer, basements or confined areas. A vapour-suppressing foam may be used to reduce vapour. Use clean non-sparking tools to collect absorbed material. Absorb or cover with dry earth, sand or other non-combustible material and transfer to containers. Large Spills: Water spray may reduce vapour, but may not prevent ignition in enclosed spaces. Recover by pumping or with suitable absorbent.

Water Spill: Stop leak if you can do so without risk. Warn other shipping. Remove from the surface by skimming or with suitable absorbents. Seek the advice of a specialist before using dispersants.

Water spill and land spill recommendations are based on the most likely spill scenario for this material; however, geographic conditions, wind, temperature, (and in the case of a water spill) wave and current direction and speed may greatly influence the appropriate action to be taken. For this reason, local experts should be consulted. Note: Local regulations may prescribe or limit action to be taken.

ENVIRONMENTAL PRECAUTIONS

Large Spills: Dyke far ahead of liquid spill for later recovery and disposal. Prevent entry into waterways, sewers, basements or confined areas.

SECTION 7

HANDLING AND STORAGE

HANDLING

Avoid contact with skin. Prevent small spills and leakage to avoid slip hazard. Material can accumulate static charges which may cause an electrical spark (ignition source). When the material is handled in bulk, an electrical spark could ignite any flammable vapors from liquids or residues that may be present (e.g., during switch-loading operations). Use proper bonding and/or earthing procedures. However, bonding and earthing may not eliminate the hazard from static accumulation. Consult local applicable standards for guidance. Additional references include American Petroleum Institute 2003 (Protection Against Ignitions Arising out of Static, Lightning and Stray Currents) or National Fire Protection Agency 77 (Recommended Practice on Static Electricity) or CENELEC CLC/TR 50404 (Electrostatics - Code of practice for the avoidance of hazards due to static electricity).

Loading/Unloading Temperature: [Ambient]

Transport Temperature: [Ambient]

Transport Pressure: [Ambient]

Static Accumulator: This material is a static accumulator. A liquid is typically considered a nonconductive, static accumulator if its conductivity is below 100 pS/m (100x10E-12 Siemens per meter) and is considered a semiconductive, static accumulator if its conductivity is below 10,000 pS/m. Whether a liquid is nonconductive or semiconductive, the precautions are the same. A number of factors, for example liquid temperature, presence of contaminants, anti-static additives and filtration can greatly influence the conductivity of a liquid.

STORAGE

The type of container used to store the material may affect static accumulation and dissipation. Keep container closed. Handle containers with care. Open slowly in order to control possible pressure release. Store in a cool, well-ventilated area. Storage containers should be earthed and bonded. Fixed storage containers, transfer containers and associated equipment should be grounded and bonded to prevent accumulation of static charge.

Storage Temperature: [Ambient]

Storage Pressure: [Ambient]

Suitable Containers/Packing: Drums; Tank Cars; Tank Trucks; Barges

Suitable Materials and Coatings (Chemical Compatibility): Carbon Steel; Stainless Steel; Teflon; Polyethylene; Polypropylene

Unsuitable Materials and Coatings: Butyl Rubber; Ethylene-propylene-diene monomer (EPDM); Natural Rubber

SECTION 8

EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE LIMIT VALUES

Substance Name	Form	Limit/Standard			Note	Source
DISTILLATES (PETROLEUM), HYDROTREATED LIGHT	Vapour.	RCP - TWA	184 ppm	1200 mg/m3	Total Hydrocarbons	Supplier

NOTE: Limits/standards shown for guidance only. Follow applicable regulations.

ENGINEERING CONTROLS

The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Control measures to consider:

Adequate ventilation should be provided so that exposure limits are not exceeded. Use explosion-proof ventilation equipment.

PERSONAL PROTECTION

Personal protective equipment selections vary based on potential exposure conditions such as applications, handling practices, concentration and ventilation. Information on the selection of protective equipment for use with this material, as provided below, is based upon intended, normal usage.

Respiratory Protection: If engineering controls do not maintain airborne contaminant concentrations at a level which is adequate to protect worker health, an approved respirator may be appropriate. Respirator selection, use, and maintenance must be in accordance with regulatory requirements, if applicable. Types of respirators to be considered for this material include:

Half-face filter respirator

For high airborne concentrations, use an approved supplied-air respirator, operated in positive pressure mode. Supplied air respirators with an escape bottle may be appropriate when oxygen levels are inadequate, gas/vapour warning properties are poor, or if air purifying filter capacity/rating may be exceeded.

Hand Protection: Any specific glove information provided is based on published literature and glove manufacturer data. Glove suitability and breakthrough time will differ depending on the specific use conditions. Contact the glove manufacturer for specific advice on glove selection and breakthrough times for your use conditions. Inspect and replace worn or damaged gloves. The types of gloves to be considered for this material include:

Chemical resistant gloves are recommended.

Eye Protection: If contact is likely, safety glasses with side shields are recommended.

Skin and Body Protection: Any specific clothing information provided is based on published literature or manufacturer data. The types of clothing to be considered for this material include:

Chemical/oil resistant clothing is recommended.

Specific Hygiene Measures: Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practise good housekeeping.

ENVIRONMENTAL CONTROLS

Comply with applicable environmental regulations limiting discharge to air, water and soil. Protect the environment by applying appropriate control measures to prevent or limit emissions.

SECTION 9

PHYSICAL AND CHEMICAL PROPERTIES

Note: Physical and chemical properties are provided for safety, health and environmental considerations only and may not fully represent product specifications. Contact the Supplier for additional information.

GENERAL INFORMATION

Physical State: Liquid

Form: Clear

Colour: Amber

Odour: Slight

Odour Threshold: N/D

IMPORTANT HEALTH, SAFETY, AND ENVIRONMENTAL INFORMATION

Relative Density (at 15.6 °C): 0.79 [With respect to water] [Calculated]
Density (at 15.6 °C): 790 kg/m³ (6.59 lbs/gal, 0.79 kg/dm³) [Calculated]
Flammability (Solid, Gas): N/A
Flash Point [Method]: >64°C (147°F) [ASTM D-56]
Flammable Limits (Approximate volume % in air): LEL: 0.7 UEL: 5.0
Autoignition Temperature: 248°C (478°F) [ASTM E659]
Boiling Point / Range: 190°C (374°F) - 211°C (412°F) [ASTM D86]
Decomposition Temperature: N/D
Vapour Density (Air = 1): 5.4 at 101 kPa [In-house method]
Vapour Pressure: 0.04 kPa (0.3 mm Hg) at 20°C [Calculated]
Evaporation Rate (n-butyl acetate = 1): 0.04 [In-house method]
pH: N/A
Log Pow (n-Octanol/Water Partition Coefficient): > 4 [Estimated]
Solubility in Water: Negligible
Viscosity: 1.4 cSt (1.4 mm²/sec) at 40°C | 2 cSt (2 mm²/sec) at 20°C [Calculated]
Oxidizing Properties: See Hazards Identification Section.

OTHER INFORMATION

Freezing Point: N/D
Melting Point: N/A
Pour Point: -51°C (-60°F) [ASTM D5950]
Molecular Weight: 158 G/MOLE [Calculated]
Hygroscopic: No
Coefficient of Thermal Expansion: 0.00074 per Deg C [Calculated]

SECTION 10 STABILITY AND REACTIVITY

STABILITY: Material is stable under normal conditions.

CONDITIONS TO AVOID: Avoid heat, sparks, open flames and other ignition sources.

MATERIALS TO AVOID: Strong oxidizers

HAZARDOUS DECOMPOSITION PRODUCTS: Material does not decompose at ambient temperatures.

POSSIBILITY OF HAZARDOUS REACTIONS: Hazardous polymerization will not occur.

SECTION 11 TOXICOLOGICAL INFORMATION

INFORMATION ON TOXICOLOGICAL EFFECTS

Hazard Class	Conclusion / Remarks
Inhalation	
Acute Toxicity: (Rat) 4 hour(s) LC50 > 5000 mg/m3 (Vapour)	Minimally Toxic. Based on test data for structurally similar materials. Test(s) equivalent or similar to OECD Guideline 403
Irritation: No end point data for material.	Negligible hazard at ambient/normal handling temperatures.
Ingestion	
Acute Toxicity (Rat): LD50 > 5000 mg/kg	Minimally Toxic. Based on test data for the material. Test(s) equivalent or similar to OECD Guideline 401
Skin	
Acute Toxicity (Rabbit): LD50 > 5000 mg/kg	Minimally Toxic. Based on test data for structurally similar materials. Test(s) equivalent or similar to OECD Guideline 402
Skin Corrosion/Irritation: Data available.	Mildly irritating to skin with prolonged exposure. Based on test data for structurally similar materials. Test(s) equivalent or similar to OECD Guideline 404
Eye	
Serious Eye Damage/Irritation: Data available.	May cause mild, short-lasting discomfort to eyes. Based on test data for structurally similar materials. Test(s) equivalent or similar to OECD Guideline 405

Sensitisation	
Respiratory Sensitization: No end point data for material.	Not expected to be a respiratory sensitizer.
Skin Sensitization: Data available.	Not expected to be a skin sensitizer. Based on test data for structurally similar materials. Test(s) equivalent or similar to OECD Guideline 406
Aspiration: Data available.	May be fatal if swallowed and enters airways. Based on physico-chemical properties of the material.
Germ Cell Mutagenicity: Data available.	Not expected to be a germ cell mutagen. Based on test data for structurally similar materials. Test(s) equivalent or similar to OECD Guideline 471 473 474 476 478 479
Carcinogenicity: Data available.	Not expected to cause cancer. Based on test data for structurally similar materials. Test(s) equivalent or similar to OECD Guideline 453
Reproductive Toxicity: Data available.	Not expected to be a reproductive toxicant. Based on test data for structurally similar materials. Test(s) equivalent or similar to OECD Guideline 413 414 415
Lactation: No end point data for material.	Not expected to cause harm to breast-fed children.
Specific Target Organ Toxicity (STOT)	
Single Exposure: No end point data for material.	Not expected to cause organ damage from a single exposure.
Repeated Exposure: Data available.	Not expected to cause organ damage from prolonged or repeated exposure. Based on test data for structurally similar materials. Test(s) equivalent or similar to OECD Guideline 408 413

OTHER INFORMATION

For the product itself:

Vapour/aerosol concentrations above recommended exposure levels are irritating to the eyes and respiratory tract, may cause headaches, dizziness, anaesthesia, drowsiness, unconsciousness and other central nervous system effects including death. Prolonged and/or repeated skin contact with low viscosity materials may defat the skin resulting in possible irritation and dermatitis. Small amounts of liquid aspirated into the lungs during ingestion or from vomiting may cause chemical pneumonitis or pulmonary edema.

CMR Status: None.

--REGULATORY LISTS SEARCHED--

1 = IARC 1
2 = IARC 2A

3 = IARC 2B
4 = ACGIH ALL

5 = ACGIH A1
6 = ACGIH A2

SECTION 12

ECOLOGICAL INFORMATION

The information given is based on data available for the material, the components of the material, and similar materials.

ECOTOXICITY

Material -- Not expected to be harmful to aquatic organisms.

Material -- Not expected to demonstrate chronic toxicity to aquatic organisms.

PERSISTENCE AND DEGRADABILITY

Biodegradation:

Material -- Expected to be readily biodegradable.

Hydrolysis:

Material -- Transformation due to hydrolysis not expected to be significant.

Photolysis:

Material -- Transformation due to photolysis not expected to be significant.

Atmospheric Oxidation:

Material -- Expected to degrade rapidly in air

OTHER ECOLOGICAL INFORMATION

VOC (EPA Method 24): 6.593 lbs/gal

ECOLOGICAL DATA**Ecotoxicity**

Test	Duration	Organism Type	Test Results
Aquatic - Acute Toxicity	48 hour(s)	Daphnia magna	EL0 1000 mg/l
Aquatic - Acute Toxicity	96 hour(s)	Oncorhynchus mykiss	LL0 1000 mg/l
Aquatic - Acute Toxicity	72 hour(s)	Pseudokirchneriella subcapitata	EL0 1000 mg/l

Persistence, Degradability and Bioaccumulation Potential

Media	Test Type	Duration	Test Results
Water	Ready Biodegradability	28 day(s)	Percent Degraded 80

SECTION 13 DISPOSAL CONSIDERATIONS

Disposal recommendations based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal.

DISPOSAL RECOMMENDATIONS

Product is suitable for burning in an enclosed controlled burner for fuel value or disposal by supervised incineration at very high temperatures to prevent formation of undesirable combustion products.

REGULATORY DISPOSAL INFORMATION

Empty Container Warning Empty Container Warning (where applicable): Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. DO NOT PRESSURISE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.

SECTION 14 TRANSPORT INFORMATION

LAND (TDG): Not Regulated for Land Transport

LAND (DOT)

Proper Shipping Name: PETROLEUM DISTILLATES, N.O.S

Hazard Class & Division: COMBUSTIBLE LIQUID

ID Number: 1268

Packing Group: III

ERG Number: 128

Label(s): NONE

Transport Document Name: UN1268, PETROLEUM DISTILLATES, N.O.S., COMBUSTIBLE LIQUID, PG III

Footnote: This material is not regulated under 49 CFR in a container of 450 litre/119 gallon capacity or less when transported solely by land, as long as the material is not a hazardous waste, a marine pollutant, or

specifically listed as a hazardous substance.

SEA (IMDG): Not Regulated for Sea Transport according to IMDG-Code

Marine Pollutant: No

AIR (IATA): Not Regulated for Air Transport

SECTION 15	REGULATORY INFORMATION
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WHMIS Classification: Class B, Division 3: Combustible Liquids

CEPA: All components of this product are either on the Domestic Substance List (DSL) or are exempt.

Listed or exempt from listing/notification on the following chemical inventories: AICS, DSL, ENCS, IECSC, KECI, PICCS, TCSI, TSCA

The Following Ingredients are Cited on the Lists Below:

Chemical Name	CAS Number	List Citations
DISTILLATES (PETROLEUM), HYDROTREATED LIGHT	64742-47-8	6

--REGULATORY LISTS SEARCHED--

1 = TSCA 4

3 = TSCA 5e

5 = TSCA 12b

2 = TSCA 5a2

4 = TSCA 6

6 = NPRI

SECTION 16	OTHER INFORMATION
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N/D = Not determined, N/A = Not applicable

KEY TO THE H-CODES CONTAINED IN SECTION 3 OF THIS DOCUMENT (for information only):

H227: Combustible liquid; Flammable Liquid, Cat 4

H304: May be fatal if swallowed and enters airways; Aspiration, Cat 1

H316: Causes mild skin irritation; Skin Corr/Irritation, Cat 3

THIS SAFETY DATA SHEET CONTAINS THE FOLLOWING REVISIONS:

Updates made in accordance with implementation of GHS requirements.

For Product Safety Information: 1 877-737-0141

Prepared by : Technical Service

Revision Date: 2018/01/01

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.