



TOOLING
YOUR
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Tool+Cutter

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Taps & Drill Sets

**UP TO
30% OFF**

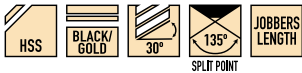
SPECIAL PROMOTIONAL PRICING

Pricing valid until **May 31, 2026** While quantities last.

Black/Gold Jobber Length Drill Set



- High Speed Steel
- Black/Gold finish extends tool life
- 135° split point penetrates faster and prevents bit "walk"



Description	Pieces Per Set
1/16" - 1/2" x 64ths Fractional Set	29

Reg. Price: \$160.47

Code No.: 105380

\$112.33



Jobber Length Straight Shank Twist 29 Piece Drill Sets



- 1/16 to 1/2 by 64th
- 29 Piece Set
- Folding Metal Case Included

Description	Material	Code No.	Reg. Price \$	SALE \$
Sowa Premium				
1/16" - 1/2" x 64ths Fractional Set	HSS	128119	343.97	240.78
US Made				
1/16" - 1/2" x 64ths Fractional Set	HSS	118119	248.09	173.66
1/16" - 1/2" x 64ths Fractional Set	Cobalt	118121	434.36	304.05



Yellow Ring Tap & Drill Set



Yellow Ring Spiral Point Taps for tough materials including:

- High Carbon Steel
- Titanium
- High Alloy
- Aluminum

Premium HSS Drills with 135° split points. Comes in metal case.

Description
N.C. Yellow Ring Spiral Point tap and drill set containing:

Taps - 6-32 to 1/2-13
Drills - #36, #29, #25, #21, #7, F, 5/16, U, 27/64

Reg. Price: \$288.28

Code No.: 113651

\$201.80



HSS Hand Tap & Drill Sets



- High Speed Steel taps and drills
- Metal case

Description
NC hand taps #6-1/2 NC tap and drill set containing:
Taps - 6-32, 8-32, 10-24, 1/4-20, 5/16-18, 3/8-16, 7/16-14, 1/2-13
Drills - #36, #29, #7, F, 5/16, U, 27/64

Reg. Price: \$230.21

Code No.: 113650

\$161.15



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5pc 3-Flute Countersink Sets



- M35 Cobalt
- Wide flutes provide good chip evacuation
- Positive cut
- Constant profile aids regrinding of the tool
- Self-centering of the cutting mill (three bearing points)
- Virtually eliminates vibration



Reg. Price: \$673.40
Code No.: 121870

\$471.38



Reg. Price: \$446.65
Code No.: 121865

\$312.66

Description	Code No.
Includes 6.3mm, 10.4mm, 16.5mm, 20.5mm, 25.0mm	
90° HSS	121865
TiN Coated 10.4mm, 16.5mm, 20.5mm, 25mm, 31mm	
82° HSCO TiN	121870



GS Tooling Drill Chucks

High precision
with premium tolerance
for improved tool life.

Try them today!



326134

Did you know?

You can extend the life of
your drills with STM Drill
Sharpeners.

Ask us for more information.

Single Flute Countersinks HSS — 82°



- Radial relief generated in the first 90 degrees behind the cutting edge, ensures smooth, chatter-free cutting without overfeeding and makes the tool self-centering
- Steam black oxide surface treatment enhances tool life and prevents galling
- The best style countersink for use in hand held applications
- 100% CNC manufactured to tighter than industry standard tolerances



121571



Body Diameter (in.)	Shank Diameter (in.)	82°	Code No.	Reg. Price \$	SALE \$
1/8	1/8	HS1-1/8-82	121571	17.83	13.37
1/4	1/4	HS1-1/4-82	121753	34.41	25.81
1/2	1/4	HS1-1/2-82	121575	47.25	35.44
5/8	3/8	HS1-5/8-82	121576	65.70	49.28
3/4	1/2	HS1-3/4-82	121577	94.72	71.04
1	1/2	HS1-1-82	121578	158.15	118.61



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