Mitutoyo

UP TO 20% OFF

MIC HEADS PROMO

MICROMETER HEADS

Measurement and Precision Positioning

Effective through December 15, 2026

Micrometer Heads

The origin of Mitutoyo's trustworthy brand of small tool instruments

Mounted on measuring instruments and precision instruments, micrometer heads are used for various purposes including measurement, feeding and positioning. Recent developments in technology have seen the micrometer head widely utilized in precise feeding devices and cross-travel stages on laser instruments and manipulators, in addition to the usual duties on measurement jigs. In parallel with the application expansion, the customer's needs have increased. To meet customer demands, Mitutoyo provides standard micrometer heads with different measuring ranges, stem type and body size. Furthermore, high-performance types of Digimatic Micrometer Head, 0.1 mm spindlepitch models (standard 0.5 mm), etc., are now available for the new applications. Mitutoyo also provides customization services for special applications. Micrometer heads with customized spindle tips and precision leadscrews manufactured to customer specification can be offered even in one-off quantities.

STANDARD HEADS

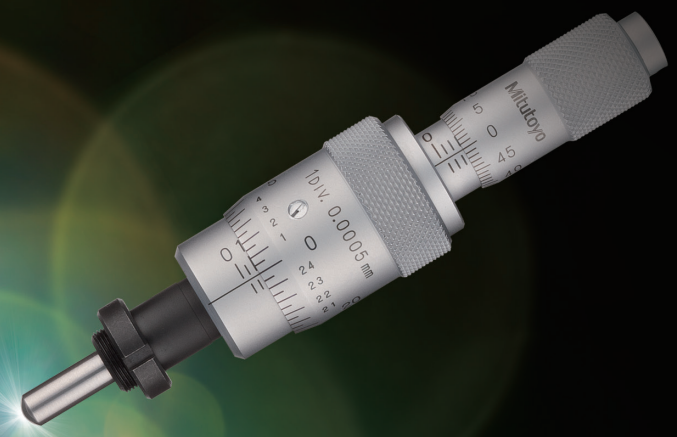
Standard analog heads offer a choice of measuring range, stem type and body size to suit almost any application.

OEM HEADS

Our micrometer heads are designed specifically for Original Equipment Manufacturers who require consistent, fine adjustment within their instruments, assemblies, and precision mechanisms.

SPECIAL ORDER HEADS

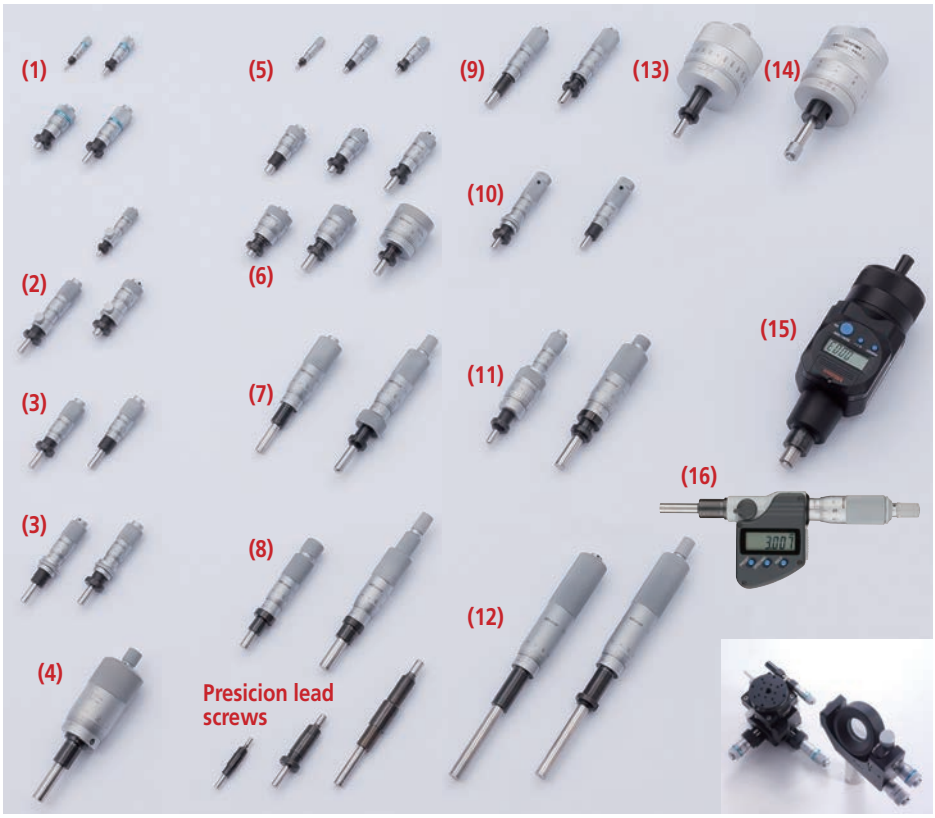
Small quantities of heads, even one-offs, can be supplied to meet a customer's specification of features such as type of spindle tip, thimble graduation, custom engraving, etc.



The main production plants for Mitutoyo micrometer heads are Kochi Mitutoyo Corporation Onomi Plant (started operation in 1977) on the upper reaches of the Shimanto River in Shikoku Tosa and Shiwa Production Department (started operation in 1979) in Higashi Hiroshima. Mitutoyo-brand products delivered through leading-edge technologies and facilities are renowned throughout the world as premier products, promoting a sense of confidence in every customer.

Shiwa Production Department

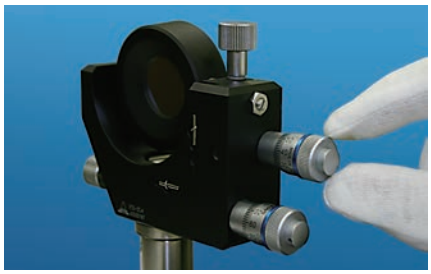
Kochi Mitutoyo Onomi Plant

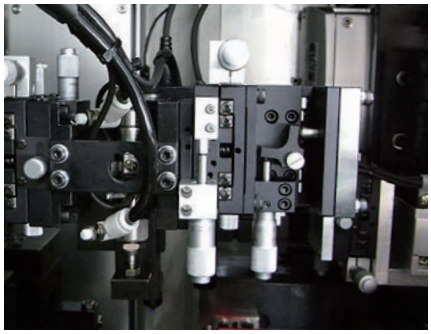


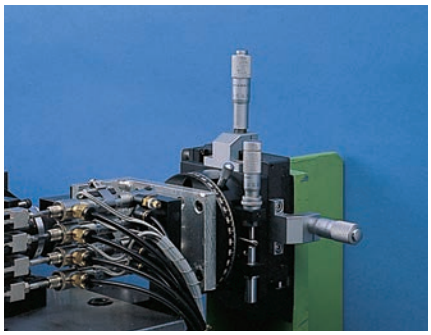
Range	Main feature of head		Series	Page
0.02 in / 1 mm	Differential Screw Thread Translator (Extra-Fine Feed) Type		110	6
0.05 in / 2.5 mm	Differential Screw Thread Translator (Extra-Fine Feed) Type	(11)		
0.2 in / 5 mm	Fine Spindle Feed of 0.1 mm/rev	(1)	148	12
	Small/Ultra-small Type	(5)		7
0.25 in / 6.5 mm	Locking-screw Type	(2)		11
	Fine Spindle Feed of 0.1 mm/rev	(1)		12
	Fine Spindle Feed of 0.25 mm/rev			13
	Small/Ultra-small Type	(5)		7
	Short Thimble with Multiple Diameter Options	(6)		8
10 mm	Large Thimble Type	(13)	152	17
0.5 in / 13 mm	Locking-screw Type	(2)	148	11
	Fine Spindle Feed of 0.25 mm/rev			13
	Differential Screw Thread Translator (Extra-Fine Feed) Type	(11)	110	6
	Short Thimble with Multiple Diameter Options	(6)	148	8
	Small Standard Type	(3)		9
	Small Thimble Diameter Standard Type	(10)		8
0.5 in / 15 mm	Non-rotating Spindle Type	(8)	153	16
	Quick Spindle Feed of 1 mm/rev	(4)	152	16
	Small Standard Type with Carbide-tipped Spindle	(9)	149	13
1 in / 25 mm	Clear digital display, Non-rotating spindle and IP 65 rated version	(16)	350	4 to 5
	Clear digital display, Non-rotating spindle			
	Non-rotating Spindle Type	(8)	153	16
	Quick Spindle Feed of 1 mm/rev		152	16
	Large Thimble Type			17
	XY-Stage Type	(14)		17
	High Accuracy and Resolution		153	18
	Digit Counter Type		250	18
	Medium-sized Standard Type	(7)	150	14
	Medium-sized Standard Type with 8 mm Diameter Spindle		151	15
2 in / 50 mm	Digimatic	(15)	164	4 to 5
	Large Thimble Type		152	17
	Long Stroke Non-rotating Spindle		197	18
	Medium-sized Standard Type with 8 mm Diameter Spindle	(12)	151	15
60 - 75 mm	Micro Jack		7	19

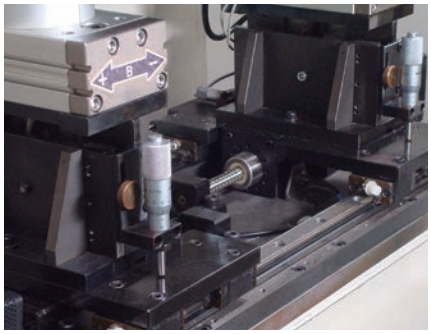
High Resolution models highlighted

Precision adjustment of mirror in holder









SERIES 164, 350

- Easy-to-read digital display.
- All models support data output.
- Origin point setting.
- Zero setting.
- Auto power ON/OFF.
- Error alarm.

164-163

350-281-30 (IP65)

Inch / Metric

Order No.	Range (in)	Resolution	Graduation	Stem	Stem dia. (in)	Spindle end	Graduation features	Accuracy (in)
164-164	0 - 2	0.00005 in/ 0.001 mm	—	Plain	0.709	Flat (carbide tip)	—	±0.00015
350-351-30	0 - 1		0.001 in/ 0.01 mm	Plain	0.375	Flat (carbide tip)	Standard	±0.0001
350-352-30				W/clamp nut				
350-353-30				Plain		Spherical (SR4) (carbide tip)		
350-354-30				W/clamp nut				
350-357-30				Plain	0.5	Flat (carbide tip)		
350-381-30*1				W/clamp nut				
350-382-30*1				Plain		Spherical (SR4) (carbide tip)		
350-383-30*1				W/clamp nut				
350-384-30*1				Plain		Flat		
350-361-30*1								

Metric

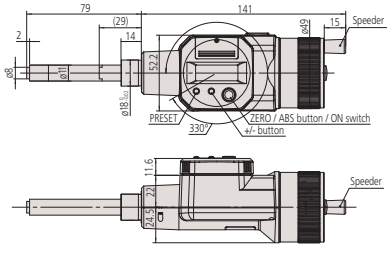
Order No.	Range (mm)	Resolution (mm)	Graduation (mm)	Stem	Stem dia. (mm)	Spindle end	Graduation features	Accuracy (µm)
164-163	0 - 50	0.001	—	Plain	18	Flat (carbide tip)	—	±3
350-251-30	0 - 25		0.01	Plain	10	Flat (carbide tip)	Standard	±2
350-252-30				W/clamp nut				
350-253-30				Plain		Spherical (SR4) (carbide tip)		
350-254-30				W/clamp nut				
350-281-30*1				Plain	12	Flat (carbide tip)		
350-282-30*1				W/clamp nut				
350-283-30*1				Plain		Spherical (SR4) (carbide tip)		
350-284-30*1				W/clamp nut				
350-261-30*1				Plain		Flat		
350-271-30*1								
350-272-30				W/clamp nut				
350-273-30*1				Plain		Spherical (SR4) (carbide tip)		
350-274-30				W/clamp nut				

- Power source for **series 350**: SR44 battery (1 pc.), **938882** included as standard
  Power source for **series 164**: SR44 battery (2 pcs.), **938882** included as standard
- Battery life: Approx. 2.4 years under normal use (for **350-XXX**)
  Approx. 1.8 years under normal use (for **164-163**, **164**)
- Satin-chrome plated

*1 IP65 dust/water protection type.

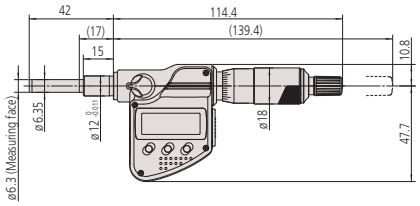
Plain Stem

Plain stem

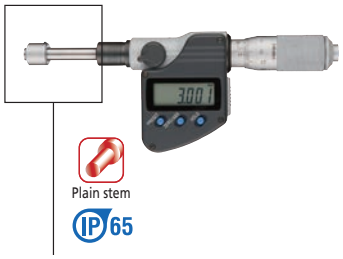


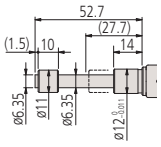
164-163 Rotatable display Mass: 490 g
( ): with spindle fully retracted.

Plain Stem

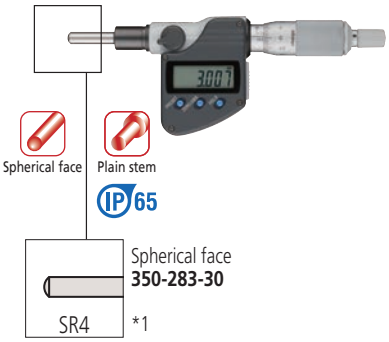


350-281-30
(Stem dia. 12 mm, water-proof type) Mass: 230 g

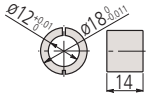




Equipped with a non-rotating device
350-261-30
(Stem dia. 12 mm, water-proof type)
Mass: 235 g

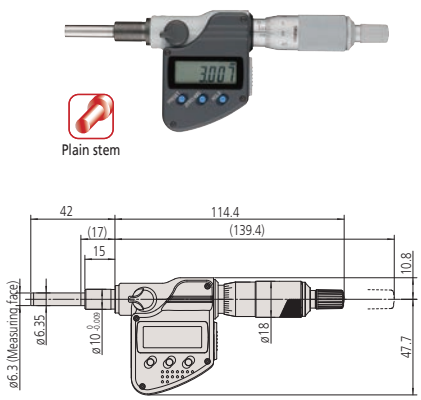


*1 Other dimensions are the same as **350-281-30**.
( ): with spindle fully retracted.

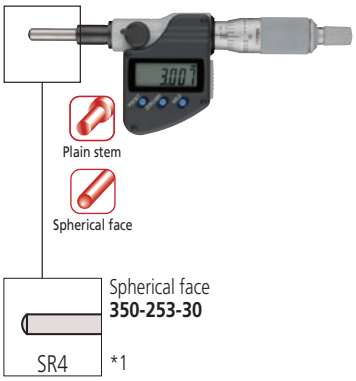


Bushings (standard accessory)
350-261-30

Plain Stem

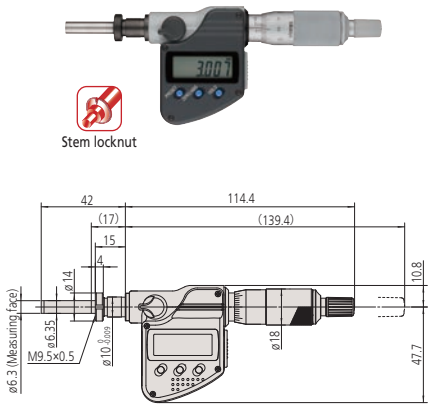


350-251-30
(Stem dia. 10 mm, for general use) Mass: 230 g

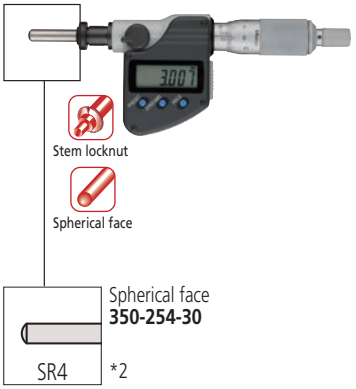


*1 Other dimensions are the same as **350-251-30**.
( ): with spindle fully retracted.

Stem Locknut



• Fixture thickness: 11.5 mm
350-252-30
(Stem dia. 10 mm, for general use) Mass: 230 g



*2 Other dimensions are the same as **350-252-30**.
( ): with spindle fully retracted.

Optional Accessories

Order No.	Type	Description
264-020	—	USB Input Tool Series USB Keyboard Signal Conversion Type **IT-020U**
05CZA662	B	Connection cable (1 m): for **series 350** (IP65)
05CZA663	B	Connection cable (2 m): for **series 350** (IP65)
959149	C	Connection cable for **series 164** (1 m)
959150	C	Connection cable for **series 164** (2 m)
06AFM380B	B	USB Input Tool Direct for **series 350** (IP65) (2 m)
06AFM380C	C	USB Input Tool Direct for **series 164** (2 m)
02AZD790B	B	Connection cable for **U-WAVE-T** (160 mm): for **series 350** (IP65)
02AZE140B	B	Connection cable for **U-WAVE-T** For foot switch: for **series 350** (IP65)
02AZD790C	C	Connection cable for **U-WAVE-T** (160 mm): for **series 164**
02AZE140C	C	Connection cable for **U-WAVE-T** For foot switch: for **series 164**
264-622	IP67	**U-WAVE-TM**
264-623	Buzzer	**U-WAVE-TM**
264-626	IP67	**U-WAVE-TMB**
264-627	Buzzer	**U-WAVE-TMB**
02AZF310	IP67	Connecting unit for **U-WAVE-TM**/**TMB***

* Cannot be used with **164-163** and **164-164**

SERIES 110 — Differential Screw Thread Translator (Extra-Fine Feed) Type

- Differential movements of spindle threads and units allow extra-fine spindle feeding (down to 0.025 mm/rev, .001 in/rev), resulting in high-resolution measurements.
- Measuring face: Material/Carbide tip (**110-502-10/504-10**) are alloy tool steel, Hardness/90 HRC or more (Only **110-502-10/504-10** are 60 HRC or more), Lapped.
- Satin-chrome plated.

Inch

Order No.	Range (in)		Graduation (in)		Graduation features
110-111	0 - 0.05		0.00002		Standard
110-112			0.000005		Fine
110-115-10	0 - 0.02		0.00002		Standard
110-116-10			0.000005		Fine
110-117-10			0.00002		Standard
110-118-10			0.000005		Fine
110-504-10	Thimble (fine)	0 - 0.006	Thimble (fine)	0.00002	Dual scales; 0.2 mm/0.006 in fine-feed range
	Thimble (coarse)	0 - 0.5	Thimble (coarse)	0.001	

Order No.	Stem dia. (in)	Stem	Spindle end	Accuracy*1 (in)
110-111	0.5	W/clamp nut	Flat (carbide tip)	±0.00025/±0.00006
110-112				
110-115-10				±0.00015/±0.00006
110-116-10				
110-117-10			Spherical (SR10) (carbide tip)	
110-118-10				
110-504-10	0.375		Spherical	±0.00015/±0.00006

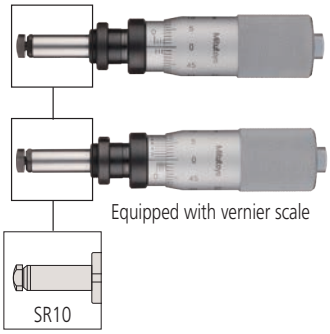
Metric

Order No.	Range (mm)		Graduation (mm)		Graduation features
110-101	0 - 2.5		0.001		Standard
110-102			0.0001		Fine
110-105-10	0 - 1		0.001		Standard
110-106-10			0.0001		Fine
110-107-10			0.001		Standard
110-108-10			0.0001		Fine
110-502-10	Thimble (fine)	0 - 0.2	Thimble (fine)	0.0005	Dual scales; 0.2 mm fine-feed range
	Thimble (coarse)	0 - 13	Thimble (coarse)	0.01	

Order No.	Stem dia. (mm)	Stem	Spindle end	Accuracy*1 (µm)
110-101	12	W/clamp nut	Flat (carbide tip)	±5/±1.5
110-102				
110-105-10				±3/±1.5
110-106-10				
110-107-10			Spherical (SR10) (carbide tip)	
110-108-10				
110-502-10	9.5		Spherical	±3/±1.5

*1 Wide range/narrow range (Narrow range: 1 rev)

Spherical face



Equipped with vernier scale

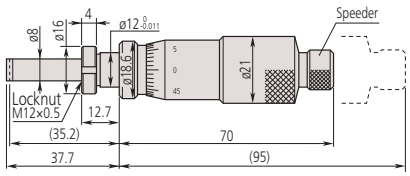
Stem locknut Spherical face

110-107-10
110-108-10 Equipped with Vernier scale

- Differential movement mechanism with double spindle.
- Non-rotating spindle.
- Fixture thickness: 9.5 mm

Stem locknut

Equipped with Vernier scale

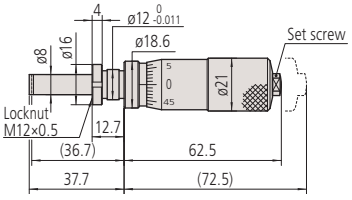


110-101
110-102 Equipped with Vernier scale

- Differential movement mechanism with double spindle.
- Non-rotating spindle.
- Fixture thickness: 9.5 mm

Stem locknut

Equipped with Vernier scale

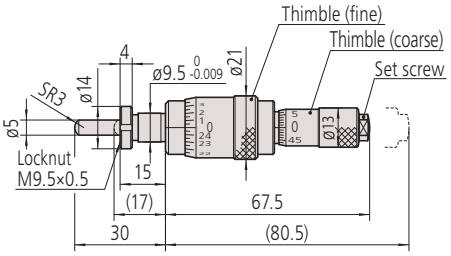


110-105-10
110-106-10 Equipped with Vernier scale

- Dual thimble
- Fixture thickness: 11.5 mm

Stem locknut

Spherical face



110-502-10

SERIES 148 — Small/Ultra-small Type

• Miniature and light-weight micrometer heads for easier incorporation into machines, jigs and fixtures.

Inch

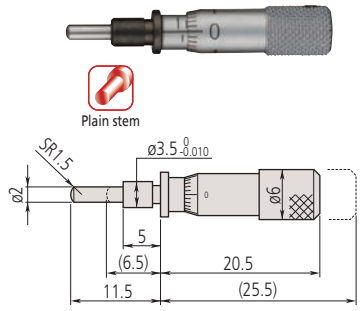
Order No.	Range (in)	Stem dia. (in)	Stem	Spindle end	Type	Accuracy (in)
148-217	0 - 0.2	0.156	Plain	Spherical (SR1.5)	Standard	±0.00025
148-218			W/clamp nut			
148-202-10	0 - 0.25	0.25	Plain	Flat		
148-204-10			W/clamp nut			
148-206-10			Plain	Spherical (SR3)		
148-208-10			W/clamp nut			
148-210-10			Plain	Flat	Reverse reading	
148-212-10			W/clamp nut			

Metric

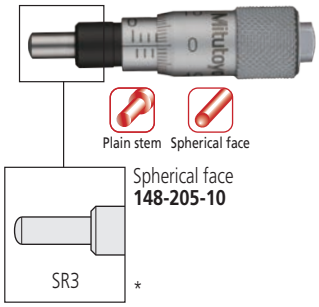
Order No.	Range (mm)	Stem dia. (mm)	Stem	Spindle end	Type	Accuracy (µm)
148-215	0 - 5	3.5	Plain	Spherical (SR1.5)	Standard	±5
148-216			W/clamp nut			
148-201-10	0 - 6.5	6	Plain	Flat		
148-203-10			W/clamp nut			
148-205-10			Plain	Spherical (SR3)		
148-207-10			W/clamp nut			
148-209-10			Plain	Flat	Reverse reading	
148-211-10			W/clamp nut			

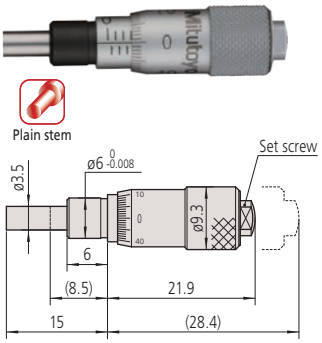
• Graduation: 0.02 mm (**148-215**, **148-216**), 0.01 mm or 0.001 in
• Measuring face: Material/Alloy tool steel, Hardness/60 HRC or more, Lapped
• Satin-chrome plated

Plain Stem



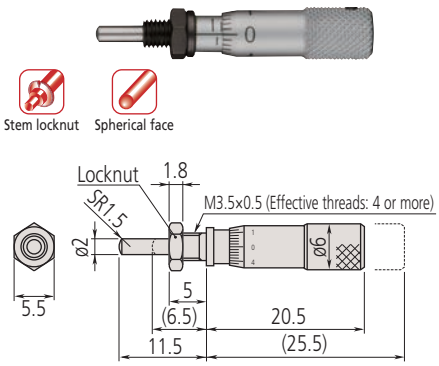
148-215 Mass: 4 g



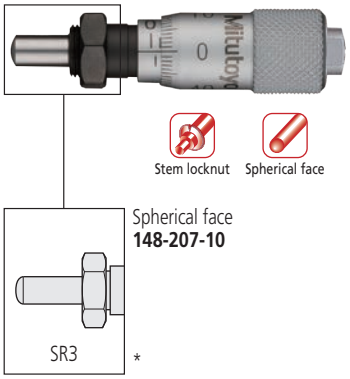


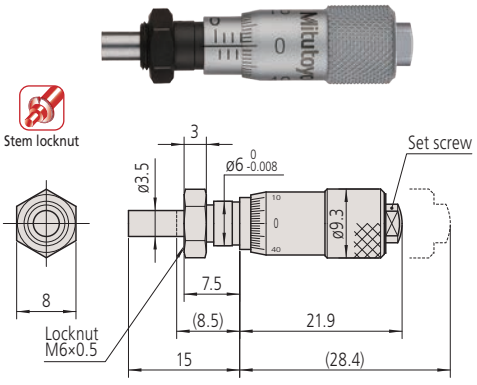
148-201-10 Mass: 10 g

Stem Locknut

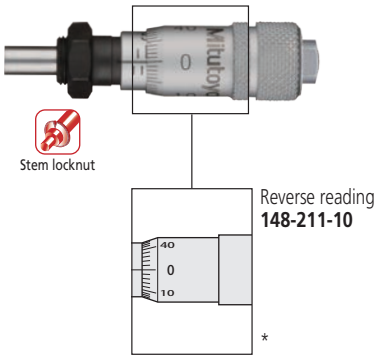


• Fixture thickness: 3 mm
148-216 Mass: 4 g

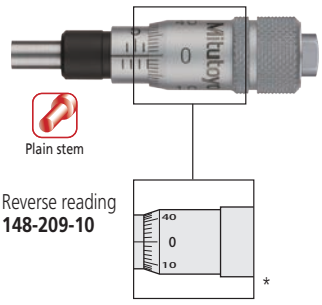




• Fixture thickness: 4 mm
148-203-10 Mass: 10 g



* Other dimensions are the same as **148-203-10**.
( ): with spindle fully retracted.



* Other dimensions are the same as **148-201-10**.
( ): with spindle fully retracted.

SERIES 148 — Short Thimble with Multiple Diameter Options

- Short body design maintains measuring range for limited space applications.
- Three types of thimble diameters can be selected depending on applications.


148-301-10


148-305-10


148-303-10

Inch

Order No.	Range (in)	Graduation (in)	Accuracy (in)	Stem dia. (in)	Stem	Spindle end	Thimble dia. (in)
148-351-10	0 - 0.25	0.001	±0.0001	0.375	Plain	Flat	0.59
148-352-10					W/clamp nut		
148-353-10					Plain		0.79
148-354-10					W/clamp nut		
148-357-10	0 - 0.5				Plain		0.59
148-358-10					W/clamp nut		
148-359-10					Plain		0.79
148-360-10					W/clamp nut		

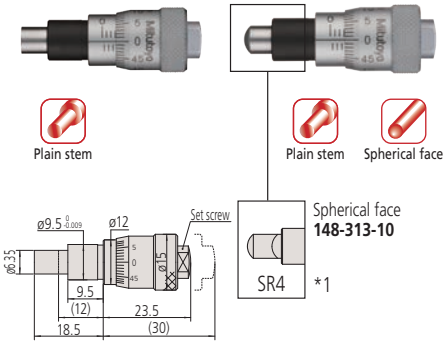
- Spindle pitch: 0.025 in
- Measuring face: Material/Alloy tool steel, Hardness/60 HRC or more, Lapped
- Satin-chrome plated

Metric

Order No.	Range (mm)	Graduation (mm)	Accuracy (μm)	Stem dia. (mm)	Stem	Spindle end	Thimble dia. (mm)
148-301-10	0 - 6.5	0.01	±2	9.5	Plain	Flat	15
148-302-10					W/clamp nut		
148-303-10					Plain		20
148-304-10					W/clamp nut		
148-313-10					Plain	Spherical (SR4)	15
148-314-10					W/clamp nut		
148-307-10	0 - 13				Plain	Flat	15
148-308-10					W/clamp nut		
148-309-10					Plain		20
148-310-10					W/clamp nut		
148-311-10					Plain		29
148-312-10					W/clamp nut		

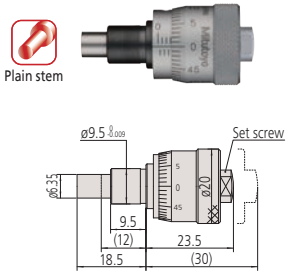
- Spindle pitch: 0.5 mm
- Measuring face: Material/Alloy tool steel, Hardness/60 HRC or more, Lapped
- Satin-chrome plated

Plain Stem



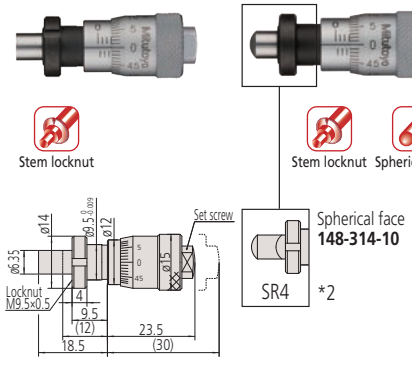
148-301-10
Mass: 26 g
Thimble diameter: 15

*1 Other dimensions are the same as **148-301-10**.



148-303-10
Mass: 39 g
Thimble diameter: 20

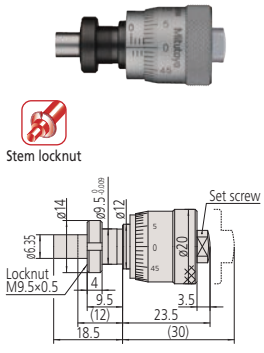
Stem Locknut



- Fixture thickness: 6 mm

148-302-10
Mass: 26 g
Thimble diameter: 15

*2 Other dimensions are the same as **148-302-10**.



- Fixture thickness: 6 mm

148-304-10
Mass: 39 g
Thimble diameter: 20

( ): with spindle fully retracted.

SERIES 148 — Small Standard Type

- Measuring range: 13 mm
- Spindle pitch: .075 in / 0.5 mm
- Measuring face: Material/Alloy tool steel, Hardness/60 HRC or more, Lapped.
- Satin-chrome plated.

Inch

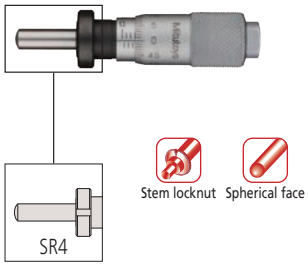
Order No.	Range (in)	Graduation (in)	Accuracy (in)	Stem dia. (in)	Stem	Spindle end	Graduation features
148-112-10	0 - 0.5	0.001	±0.0001	0.375	Plain	Flat	Standard
148-111-10					W/clamp nut		
148-123-10					Plain*		
148-122-10					W/clamp nut*		
148-811-10					Plain	Spherical (SR4)	
148-812-10					W/clamp nut		
148-813-10					Plain*		
148-814-10					W/clamp nut*		
148-831-10					Plain	Flat	Reverse reading
148-832-10					W/clamp nut		
148-833-10					Plain*		
148-834-10					W/clamp nut*		

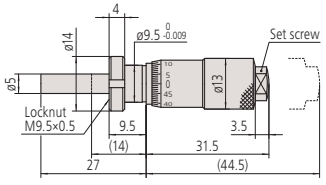
Metric

Order No.	Range (mm)	Graduation (mm)	Accuracy (µm)	Stem dia. (mm)	Stem	Spindle end	Graduation features
148-104-10	0 - 13	0.01	±2	9.5	Plain	Flat	Standard
148-103-10					W/clamp nut		
148-121-10					Plain*		
148-120-10					W/clamp nut*		
148-801-10					Plain	Spherical (SR4)	
148-802-10					W/clamp nut		
148-803-10					Plain*		
148-804-10					W/clamp nut*		
148-821-10					Plain	Flat	Reverse reading
148-822-10					W/clamp nut		
148-823-10					Plain*		
148-824-10					W/clamp nut*		

* With spindle lock

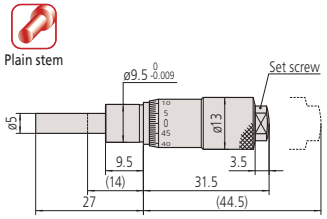
Stem Locknut





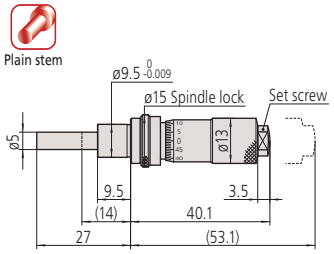
Spherical face
148-802-10

Plain Stem



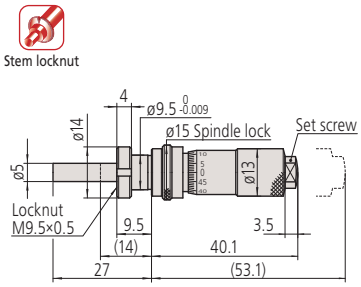
148-104-10

Plain Stem and Spindle Lock



148-121-10

Stem Locknut and Spindle Lock



- Fixture thickness: 6 mm

148-120-10

SERIES 148 — Small Thimble Diameter Standard Type

- Measuring range: .5 in or 13 mm
- The thimble can be set to zero at any position by loosening the set screw.
- Measuring face: Material/Alloy tool steel, Hardness/60 HRC or more, Lapped.
- Satin-chrome plated.

Inch

Order No.	Range (in)	Graduation (in)	Accuracy (in)	Stem dia. (in)	Stem	Spindle end	Special features
148-501	0 - 0.5	0.001	±0.0001	0.375	Plain	Flat	Standard
148-507					W/clamp nut		
148-505					Plain*1		
148-502					W/clamp nut*1		
148-851					Plain	Spherical (SR4)	
148-852					W/clamp nut*1		
148-861					Plain	Flat	Reverse reading
148-862					W/clamp nut*1		

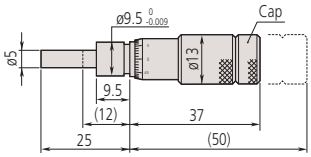
Metric

Order No.	Range (mm)	Graduation (mm)	Accuracy (µm)	Stem dia. (mm)	Stem	Spindle end	Special features
148-503	0 - 13	0.01	±2	9.5	Plain	Flat	Standard
148-508					W/clamp nut		
148-506					Plain*1		
148-504					W/clamp nut*1		
148-853					Plain	Spherical (SR4)	
148-854					W/clamp nut*1		
148-863					Plain	Flat	Reverse reading
148-864					W/clamp nut*1		
148-858*2					W/clamp nut	Spherical (SR4)	Standard
148-866*2					Plain*1	Flat	Reverse reading
148-856*2					Plain*1	Spherical (SR4)	Standard
148-868*2					W/clamp nut	Flat	Reverse reading

*1 With spindle lock
*2 Made-to-order models

Plain Stem

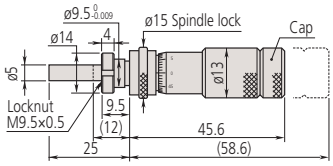
Plain stem



148-503

Stem Locknut and Spindle Lock

Stem locknut



- Fixture thickness: 6 mm

148-504

SERIES 148 — Locking-screw Type

- This model with enhanced clamping force created by a locking screw can be reliably used on positioning equipment or instruments constantly exposed to vibration.
- Position of the locking screw is the same as the sleeve index line.
- Measuring face: Material/Alloy tool steel, Hardness/60 HRC or more, Lapped.
- Satin-chrome plated.

Inch

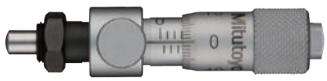
Order No.	Range (in)	Graduation (in)	Stem dia. (in)	Stem	Spindle end	Graduation features	Accuracy (in)
148-230-10	0 - 0.25	0.001	0.25	Plain	Flat	Standard	±0.00025
148-231-10				W/clamp nut			
148-232-10				Plain	Spherical (SR3)		
148-233-10				W/clamp nut			
148-160-10	0 - 0.5		0.375	Plain	Flat		±0.0001
148-161-10				W/clamp nut			
148-162-10				Plain	Spherical (SR4)		
148-163-10				W/clamp nut			
148-326-10	0 - 0.25			Plain	Flat		
148-327-10				W/clamp nut			
148-328-10				Plain	Spherical (SR4)		
148-329-10				W/clamp nut			

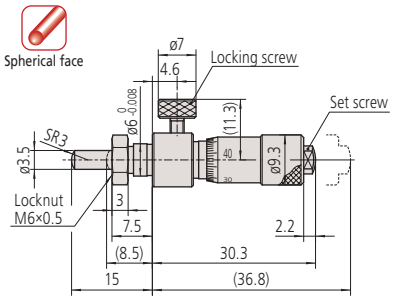
Metric

Order No.	Range (mm)	Graduation (mm)	Stem dia. (mm)	Stem	Spindle end	Graduation features	Accuracy (µm)
148-220-10	0 - 6.5	0.01	6	Plain	Flat	Standard	±5
148-221-10				W/clamp nut			
148-222-10				Plain	Spherical (SR3)		
148-223-10				W/clamp nut			
148-150-10	0 - 13		9.5	Plain	Flat		±2
148-151-10				W/clamp nut			
148-152-10				Plain	Spherical (SR4)		
148-153-10				W/clamp nut			
148-316-10	0 - 6.5			Plain	Flat		
148-317-10				W/clamp nut			
148-318-10				Plain	Spherical (SR4)		
148-319-10				W/clamp nut			

Secure spindle

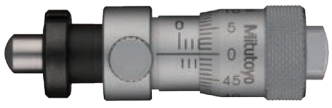
Stem Locknut

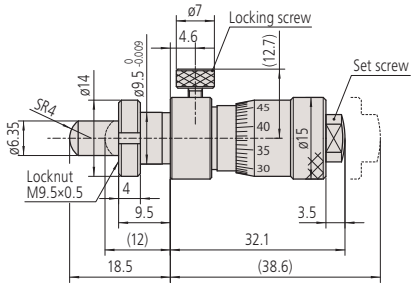




Spherical face (SR3) • Fixture thickness: 4 mm
148-223-10

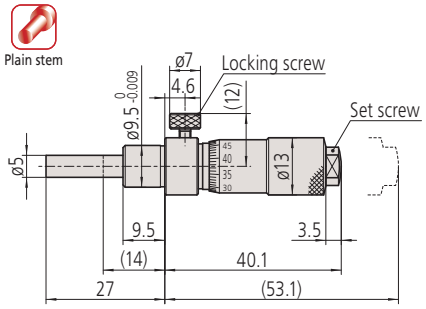
Stem Locknut





Spherical surface (SR4) • Fixture thickness: 6 mm
148-319-10

Plain Stem



148-150-10

SERIES 148 — Fine Spindle Feed of 0.1 mm/rev

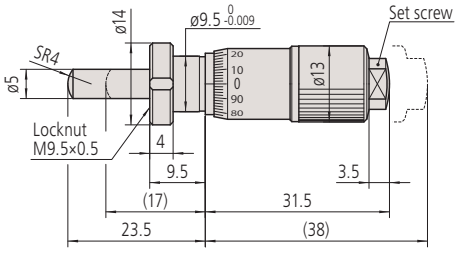
- Fine spindle feeding of just 0.1 mm/rev (one fifth compared with standard model). Suitable for extra-fine adjustment and positioning.
- External dimensions are compatible with standard 0.5 mm pitch heads.
- Suitable for the fine feeding of precision stages on semiconductor equipment and optical-axis alignment device.
- Measuring face: Material/Alloy tool steel, Hardness/60 HRC or more, Lapped.
- Satin-chrome plated.

Metric

Order No.	Range (mm)	Graduation (mm)	Stem dia. (mm)	Stem	Spindle end	Spindle pitch (mm)	Maximum permissible error J_{MPE} (µm)	Special features
148-142-10	0 - 6.5	0.002	9.5	Plain	Spherical (SR4)	0.1	±2	—
148-143-10				W/clamp nut				
148-342-10				Plain				Thicker & shorter thimble
148-343-10				W/clamp nut				
148-242-10			6	Plain	Spherical (SR3)		±5	Small thimble diameter
148-243-10				W/clamp nut				
148-244	0 - 5	0.004	3.5	Plain	Spherical (SR1.5)			
148-245				W/clamp nut				

Stem Locknut

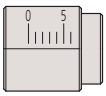
Spherical face

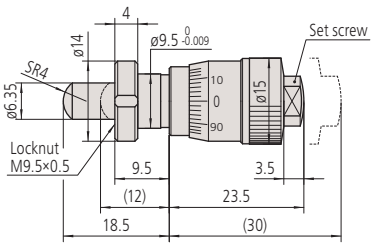


- Fixture thickness: 6 mm

148-143-10

Spherical face

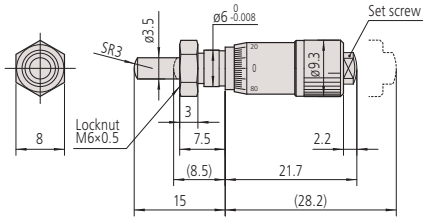




- Fixture thickness: 6 mm

148-343-10

Spherical face

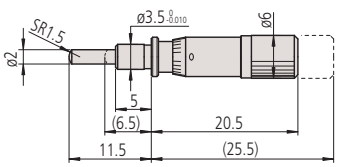


- Fixture thickness: 4 mm

148-243-10

Plain Stem

Spherical face



148-244

Spindle Pitch

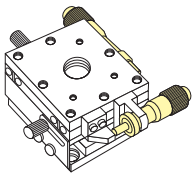
Pitch=0.1 mm

Pitch=0.5 mm

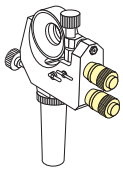
Typical Applications

- Semiconductor-wafer positioning machinery and optical component alignment units, etc.

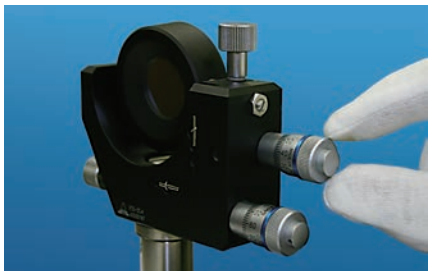
- Precision X-Y table positioning



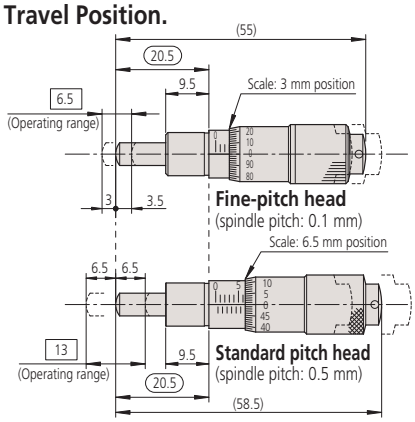
- Precision adjustment of mirror in holder



Precision adjustment of mirror in holder



Comparison of Mounting Dimensions Between a Fine-pitch Head and a Standard-pitch Head at the Mid-range Travel Position.



Note: While the fine-pitch micrometer head has a measuring range of 6.5 mm, the standard head has a larger range of 13 mm.
When replacing a standard head, the fine-pitch type can use the common range in the middle of the spindle travel. The standard and compact types of fine-pitch head are otherwise completely interchangeable.

SERIES 148 — Fine Spindle Feed of 0.25 mm/rev

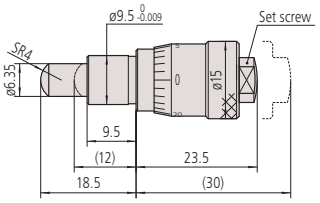
- Fine spindle feeding of just 0.25 mm/rev for fine adjustment and positioning.
- Measuring face: Material/Alloy tool steel, Hardness/60 HRC or more, Lapped.
- Satin-chrome plated.

Metric

Order No.	Range (mm)	Graduation (mm)	Stem dia. (mm)	Stem	Spindle end	Spindle pitch (mm)	Accuracy (µm)
148-132-10	0 - 13	0.01	9.5	Plain	Spherical (SR4)	0.25	±2
148-133-10				W/clamp nut			
148-322-10	0 - 6.5			Plain			
148-323-10				W/clamp nut			

Plain Stem

Spherical face



148-322-10

SERIES 149 — Small Standard Type with Carbide-tipped Spindle

20% OFF

- Spindle pitch: 0.5 mm or 0.025 in
- Measuring face: Material/Carbide tip, Hardness/90 HRA or more, Lapped.
- Carbide-tipped spindle provides high abrasion resistance.
- Satin-chrome plated.

Inch

Order No.	Range (in)	Graduation (in)	Accuracy (in)	Stem dia. (in)	Stem	Spindle end	Graduation features
149-148-10	0 - 0.5	0.001	±0.0001	0.375	Plain	Flat (carbide tip)	Standard
149-147-10					W/clamp nut		
149-185-10*3					Plain*1		
149-182-10					W/clamp nut*1		
149-811-10					Plain	Spherical (SR4) (carbide tip)	
149-812-10					W/clamp nut		
149-831-10*2					Plain	Flat (carbide tip)	Reverse reading
149-832-10*2					W/clamp nut		
149-181*2					Plain*1		Standard

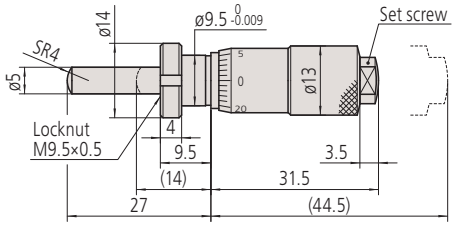
Metric

Order No.	Range (mm)	Graduation (mm)	Accuracy (µm)	Stem dia. (mm)	Stem	Spindle end	Graduation features
149-132-10	0 - 15	0.01	±2	9.5	Plain	Flat (carbide tip)	Standard
149-131-10					W/clamp nut		
149-183-10					Plain*1		
149-184-10					W/clamp nut*1		
149-801-10					Plain	Spherical (SR4) (carbide tip)	
149-802-10					W/clamp nut		
149-821-10					Plain	Flat (carbide tip)	Reverse reading
149-822-10					W/clamp nut		
149-803-10*2					Plain*1	Spherical (SR4) (carbide tip)	Standard
149-804-10*2					W/clamp nut*1		
149-823-10*2					Plain*1	Flat (carbide tip)	Reverse reading
149-824-10*2					W/clamp nut*1		

*1 With spindle lock *2 Made-to-order models *3 W/rachet (**149-181**) is available

Stem Locknut

Spherical face

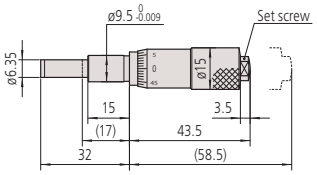


- Fixture thickness: 6 mm

148-133-10

Plain Stem

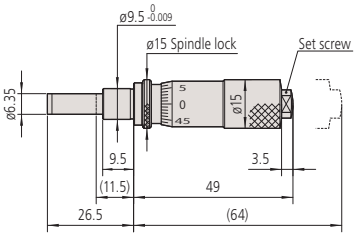
Plain stem



149-132-10

Plain Stem and Spindle Lock

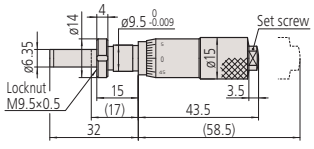
Plain stem



149-183-10

Stem Locknut

Stem locknut

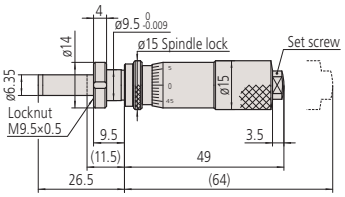


- Fixture thickness: 11.5 mm

149-131-10

Stem Locknut and Spindle Lock

Stem locknut



- Fixture thickness: 6 mm

149-184-10

SERIES 150 — Medium-sized Standard Type

- Measuring range: 1 in or 25 mm
- Spindle pitch: 0.025 in or 0.5 mm
- Satin-chrome plated.
- Measuring face: Material/Carbide tip (only long spindle model is alloy tool steel), Hardness/90 HRA or more (only long spindle model is 60 HRC or more), Lapped.

Inch

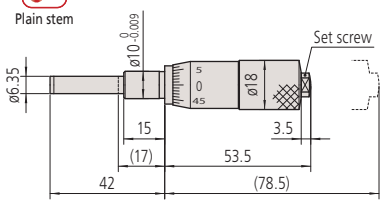
Order No.	Range (in)	Graduation (in)	Accuracy (in)	Stem dia. (in)	Stem	Spindle end	Special features
150-208	0 - 1	0.001	±0.0001	0.375	Plain	Flat (carbide tip)	Standard
150-207					W/clamp nut		
150-213					Plain*1		
150-214					W/clamp nut*1		
150-811					Plain	Spherical (SR4) (carbide tip)	
150-812					W/clamp nut		
150-831					Plain	Flat (carbide tip)	Reverse graduation
150-832					W/clamp nut		
150-206		0.0001			Plain		W/Vernier (0.0001 in)
150-205					W/clamp nut		
150-215					Plain*1		
150-216					W/clamp nut*1		
150-198-10		0.001			Plain		W/O ratchet stop
150-197-10					W/clamp nut		
150-217*2					Plain*1		
150-218*2					W/clamp nut*1		

Metric

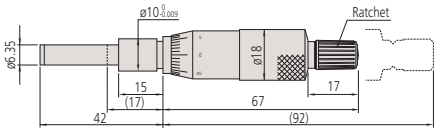
Order No.	Range (mm)	Graduation (mm)	Accuracy (µm)	Stem dia. (mm)	Stem	Spindle end	Special features
150-192	0 - 25	0.01	±2	10	Plain	Flat (carbide tip)	Standard
150-191					W/clamp nut		
150-209					Plain*1		
150-210					W/clamp nut*1		
150-801					Plain	Spherical (SR4) (carbide tip)	
150-802					W/clamp nut		
150-821					Plain	Flat (carbide tip)	Reverse reading
150-822					W/clamp nut		
150-190		0.001			Plain		W/Vernier (0.001 mm)
150-189					W/clamp nut		
150-183*2					Plain*1		
150-184					W/clamp nut*1		
150-196-10		0.01			Plain		W/o ratchet stop
150-195-10					W/clamp nut		
150-211-10					Plain*1		
150-212-10					W/clamp nut*1		
150-803*2					Plain*1	Spherical (SR4) (carbide tip)	Standard
150-804*2					W/clamp nut*1		
150-823*2					Plain*1	Flat (carbide tip)	Reverse reading
150-824*2					W/clamp nut*1		

*1 With spindle lock
*2 Made-to-order models

Plain Stem

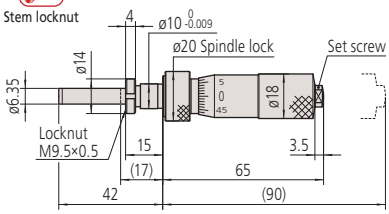



150-196-10

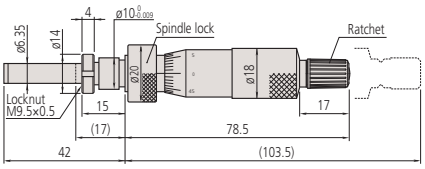



150-192

Stem Locknut and Spindle Lock

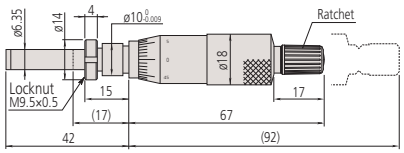
Fixture thickness: 11.5 mm
150-212-10

- Fixture thickness: 11.5 mm

150-210

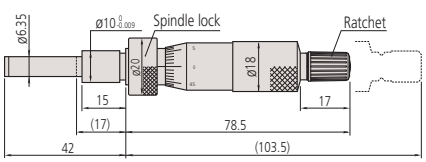
Stem Locknut

- Fixture thickness: 11.5 mm

150-191

Plain Stem and Spindle Lock

150-209

SERIES 151 — Medium-sized Standard Type with 8 mm Diameter Spindle

- Larger spindle (ø8 mm) for heavy-duty applications (normally ø6.35 mm).
- Spindle pitch: 0.025 in or 0.5 mm
- Measuring face: Material/Carbide tip, Hardness/90 HRA or more, Lapped.
- Satin-chrome plated.

Inch

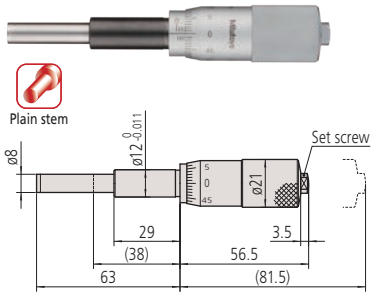
Order No.	Range (in)	Graduation (in)	Accuracy (in)	Stem dia. (in)	Stem	Spindle end	Special features
151-240	0 - 1	0.001	±0.0001	0.5	Plain	Flat (carbide tip)	—
151-239					W/clamp nut		
151-238		0.0001			Plain		W/Vernier (0.0001 in)
151-237					W/clamp nut		
151-241-10		0.001			Plain*1		W/o ratchet stop
151-242-10					W/clamp nut*1		
151-243-10					Plain*1		W/o ratchet stop (0.0001 in)
151-244-10					W/clamp nut*1		
151-272	0 - 2		±0.0002		Plain		—
151-271					W/clamp nut		

Metric

Order No.	Range (mm)	Graduation (mm)	Accuracy (µm)	Stem dia. (mm)	Stem	Spindle end	Special features
151-224	0 - 25	0.01	±2	12	Plain	Flat (carbide tip)	—
151-223					W/clamp nut		
151-214					Plain*1		
151-213					W/clamp nut*1		
151-222		0.001			Plain		W/Vernier (0.001 mm)
151-221					W/clamp nut		
151-212*2					Plain*1		
151-211					W/clamp nut*1		
151-227-10		0.01			Plain		W/o ratchet stop
151-228-10					W/clamp nut		
151-225-10					Plain*1		
151-226-10					W/clamp nut*1		
151-256	0 - 50		±4		Plain		—
151-255					W/clamp nut		
151-260-10					Plain		W/o ratchet stop
151-259-10					W/clamp nut		

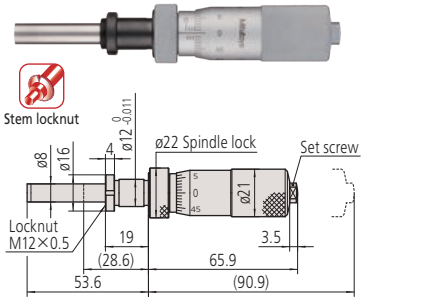
*1 With spindle lock
*2 Made-to-order models

Plain Stem



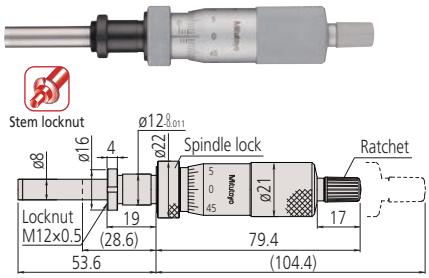
151-227-10

Stem Locknut and Spindle Lock



- Fixture thickness: 15.5 mm

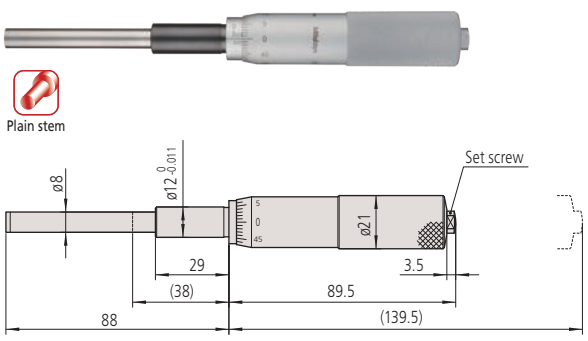
151-226-10



- Fixture thickness: 15.5 mm

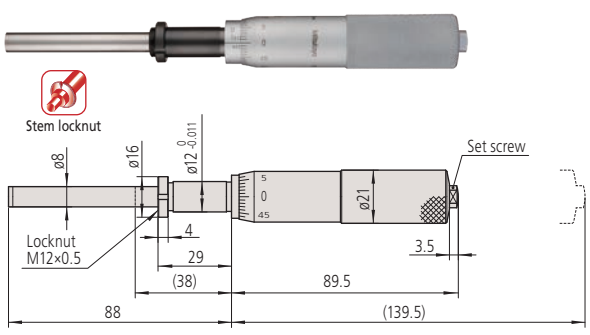
151-213

Plain Stem



151-260-10

Stem Locknut



- Fixture thickness: 25.5 mm

151-259-10

20% OFF

SERIES 153 — Non-rotating Spindle Type

- Micrometer head with non-rotating spindle.
- Torsion-free feed reduces workpiece deformation and wear.
- Allows highly accurate positioning.
- Measuring face: Material/Carbide tip, Hardness/90 HRA or more, Lapped.
- Satin-chrome plated.

Inch

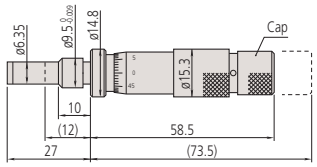
Order No.	Range (in)	Graduation (in)	Graduation features	Stem dia. (in)	Stem	Spindle end	Spindle pitch (in)	Accuracy (in)
153-108	0 - 0.5	0.001	W/vernier (0.0001 in)	0.375	Plain	Flat (carbide tip)	0.025	±0.00015
153-205*1	0 - 1	0.001	Standard	0.5				
153-206*1		0.0001	W/vernier (0.0001 in)					
153-207		0.001	Standard					
153-208		0.0001	W/vernier (0.0001 in)					

Metric

Order No.	Range (mm)	Graduation (mm)	Graduation features	Stem dia. (mm)	Stem	Spindle end	Spindle pitch (mm)	Accuracy (µm)
153-101	0 - 15	0.01	Standard	9.5	Plain	Flat (carbide tip)	0.5	±3
153-201*1	0 - 25			12				
153-202*1		0.001	W/vernier (0.001 mm)					
153-203		0.01	Standard					
153-204		0.001	W/vernier (0.001 mm)					

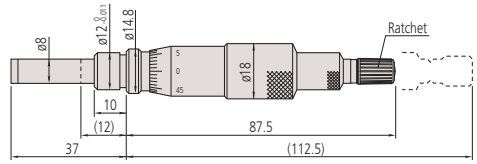
*1 With ratchet stop


Plain stem



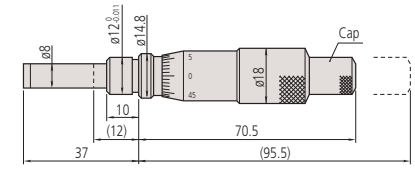
153-101


Plain stem



153-201


Plain stem



153-203

20% OFF

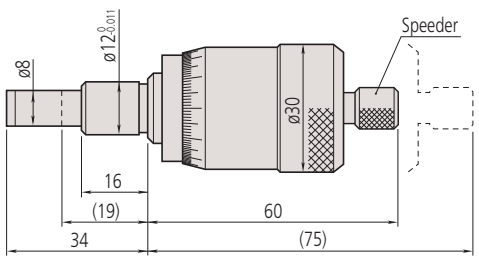
SERIES 152 — Quick Spindle Feed of 1 mm/rev

- This model enables double-speed spindle feeding of 1 mm/rev (compared with 0.5 mm/rev on typical products) to enable quick positioning.
- It also has a good load-bearing capacity.
- Measuring face: Material/Carbide tip, Hardness/90 HRA or more, Lapped.
- Satin-chrome plated.

Metric

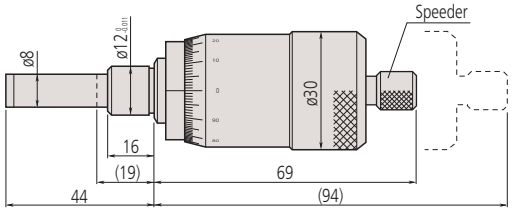
Order No.	Range (mm)	Graduation (mm)	Stem dia. (mm)	Stem	Spindle end	Spindle pitch (mm)	Accuracy (µm)
152-101	0 - 15	0.01	12	Plain	Flat (carbide tip)	1	±2
152-102	0 - 25						


Plain stem



152-101


Plain stem



152-102

20% OFF

SERIES 152 — Large Thimble Type

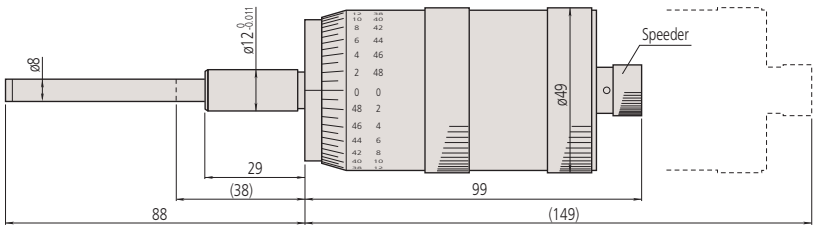
- Large-diameter thimble for fine adjustment and positioning.
- Measuring face: Material/Carbide tip, Hardness/90 HRA or more, Lapped.
- Scale finishing: White anodized aluminum.

Stem locknut

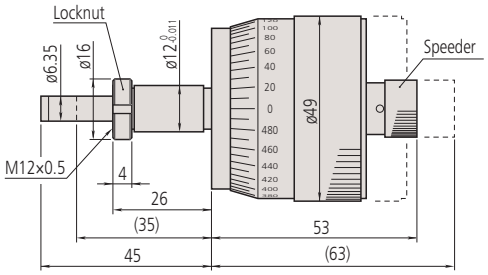
Metric

Order No.	Range (mm)	Graduation (mm)	Graduation features	Stem dia. (mm)	Stem	Spindle end	Spindle pitch (mm)	Accuracy (µm)
152-283	0 - 10	0.002	Standard	12	W/clamp nut	Flat (carbide tip)	0.5	±2
152-332	0 - 25				Plain			
152-380	0 - 50		Bidirectional					±4

Plain stem



152-380



- Fixture thickness: 22.5 mm

152-283

20% OFF

SERIES 152 — XY-Stage Type

- Designed for cross-travel stage translation in the X and Y axes. Bidirectional graduation for easy reading in both directions.
- Measuring face: Material/Carbide tip (**152-389**/**390** are alloy tool steel), Hardness/90 HRA or more (**152-389**/**390** are 60 HRC or more), Lapped.
- Scale finishing: White anodized aluminum.

Plain stem

152-389

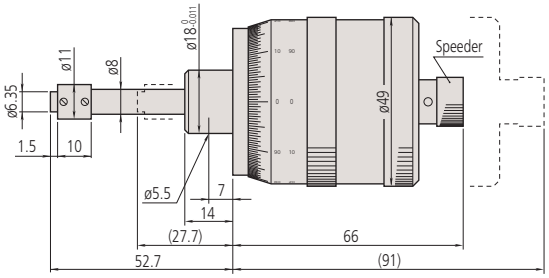
Metric

Order No.	Range (mm)	Graduation (mm)	Graduation features	Stem dia. (mm)	Stem	Spindle pitch (mm)	Accuracy (µm)
152-390	0 - 25	0.005	for X-axis, bidirectional	18	Plain	1	±2
152-389			for Y-axis, bidirectional				

Plain stem

- The thimble can be rotated to a better reading position while maintaining the spindle position.

152-390



SERIES 197 — Long Stroke Non-rotating Spindle

20% OFF

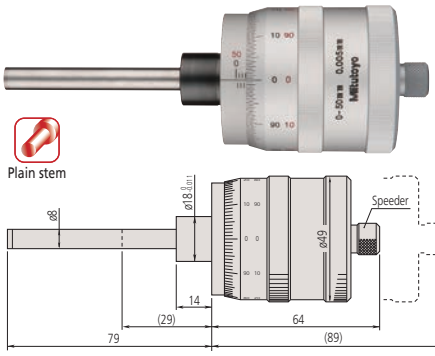
- Large-thimble micrometer head with non-rotating spindle. Dual-spindle mechanism for quick feeding and bidirectional graduation for easy reading.
- Floating thimble allows easy zero setting at any spindle position.
- Measuring face: Material/Carbide tip, Hardness/90 HRA or more, Lapped.
- Scale finishing: White anodized aluminum.

Inch

Order No.	Range	Graduation	Graduation features	Stem dia.	Stem	Spindle end	Spindle pitch	Accuracy
197-201	0 - 2 in	0.0002 in	Bidirectional	0.709 in	Plain	Flat (carbide tip)	0.05 in	±0.0001 in

Metric

Order No.	Range	Graduation	Graduation features	Stem dia.	Stem	Spindle end	Spindle pitch	Accuracy
197-101	0 - 50 mm	0.005 mm	Bidirectional	18 mm	Plain	Flat (carbide tip)	1 mm	±5 µm



197-101

SERIES 153 — High Accuracy and Resolution

20% OFF

- Fine graduation and high accuracy model, suitable for inspection equipment.
- Non-rotating spindle type.
- Measuring face: Material/Carbide tip, Hardness/90 HRA or more, Lapped.
- Scale finishing: White anodized aluminum.

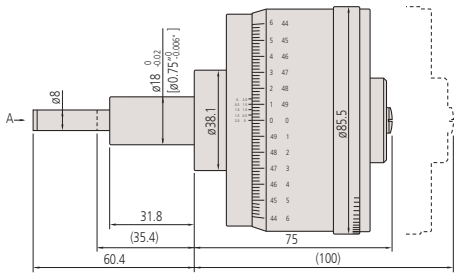
Inch

Order No.	Range	Graduation	Graduation features	Stem dia.	Stem	Spindle end	Spindle pitch	Accuracy*
153-302	0 - 1 in	10 µinch (Vernier)	Bidirectional	0.75 in	Plain	Flat (carbide tip)	0.025 in	±0.00005 in/ ±0.00003 in

Metric

Order No.	Range	Graduation	Graduation features	Stem dia.	Stem	Spindle end	Spindle pitch	Accuracy*
153-301	0 - 25 mm	0.0005 mm (Vernier)	Bidirectional	18 mm	Plain	Flat (carbide tip)	0.5 mm	±1/±0.5 µm

* Wide range/narrow range



153-301

SERIES 250 — Digit Counter Type

20% OFF

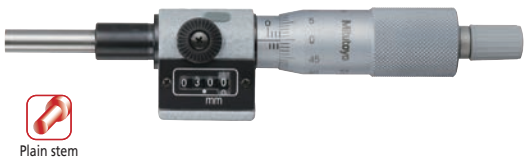
- Digit counter for easy reading of spindle movement.
- Measuring face: Material/Carbide tip, Hardness/90 HRA or more, Lapped.
- Satin-chrome plated.

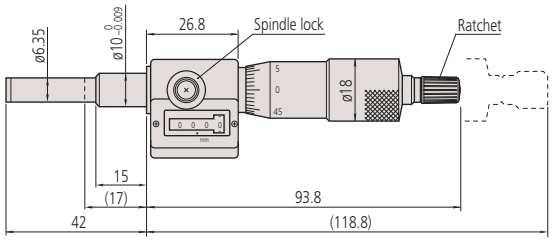
Inch

Order No.	Range (in)	Graduation (in)	Stem dia. (in)	Stem	Spindle end	Spindle pitch (in)	Graduation features	Accuracy (in)
250-312	0 - 1	0.0001	0.375	Plain	Flat (carbide tip)	0.025	Vernier scale	±.0001

Metric

Order No.	Range (mm)	Graduation (mm)	Stem dia. (mm)	Stem	Spindle end	Spindle pitch (mm)	Graduation features	Accuracy (µm)
250-301	0 - 25	0.01	10	Plain	Flat (carbide tip)	0.5	—	±2





250-301

20% OFF

Micro Jack SERIES 7

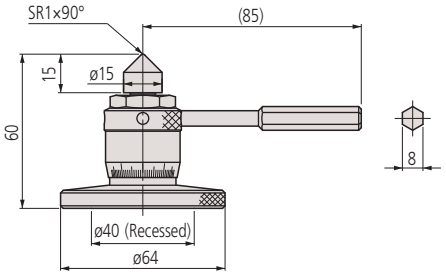
- Used for accurate leveling of machines, surface plates, and other precision instruments.
- Zero-setting is possible at any position.
- Easy adjustment under heavy load.
- Measuring face: Material/Alloy tool steel, Hardness/60 HRC or more, Lapped.
- Satin-chrome plated.

Measurement example

Metric

Order No.	Range (mm)	Graduation (mm)	Remarks (kg)	Handle power at the max. loading (N)
7850	60 - 75	0.01	Max. load: 400	90

7850



20% OFF

Precision Lead Screws

- Mitutoyo manufactures simple and economical precision lead screws for precise positioning mechanisms and fine-feed mechanisms, in addition to the conventional micrometer heads.
- Mitutoyo also manufactures lead screws with special specifications, such as 0.25 mm pitch as well as those with the standard 0.5 mm feed pitch and with dimensions and forms that meet customer's requirements.
- Measuring face: Material/Alloy tool steel (AS-25 and BS-25 are Carbide tip), Hardness/60 HRC or more (AS-25 and BS-25 are 90 HRA or more), Lapped
- Durability: 100,000 operations are guaranteed (use condition: 4 kg load; 2 kg for AS-6.5 and BS-6.5)

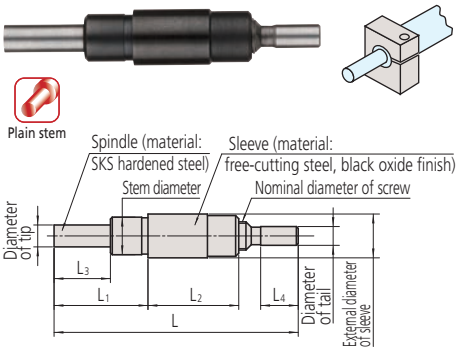
Main applications:

- Precision feed stages
- Fine adjustment of optical elements (mirrors, prisms)
- Fiber optic centering devices
- Various assembly and adjustment jigs

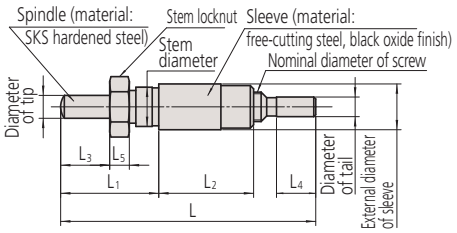
Order No.	Model*	Range (mm)	Feed pitch (mm)	Feed accuracy (µm)	Stem diameter (mm)	Tip diameter (mm)	Tail diameter (mm)	Screw nominal diameter	Sleeve diameter (mm)	Measuring face	Mass (g)
04AZA160	**AS-6.5**	0 - 6.5	0.5	±5	$ø6^{0}_{-0.008}$	ø3.5	$ø3^{0}_{-0.01}$	M4.5×0.5	ø7	Hardened	10
04AZA161	**BS-6.5**										11
04AZA162	**AS-13**	0 - 13		±2	$ø9.5^{0}_{-0.009}$	ø5	$ø5^{0}_{-0.012}$	M7.35×0.5	ø10.5		27
04AZA163	**BS-13**										30
04AZA164	**AS-25**	0 - 25			$ø10^{0}_{-0.009}$	ø6.35	$ø6^{0}_{-0.015}$		ø12	Carbide tip	61
04AZA165	**BS-25**										64

* AS type: Flat spindle tip without nut, BS type: Spherical spindle tip with nut

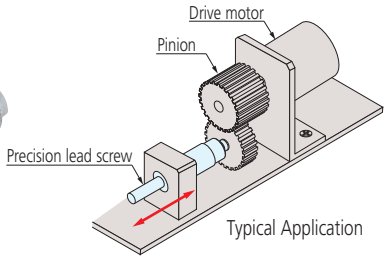
Type AS: Plain Stem



Type BS: Stem with Locknut



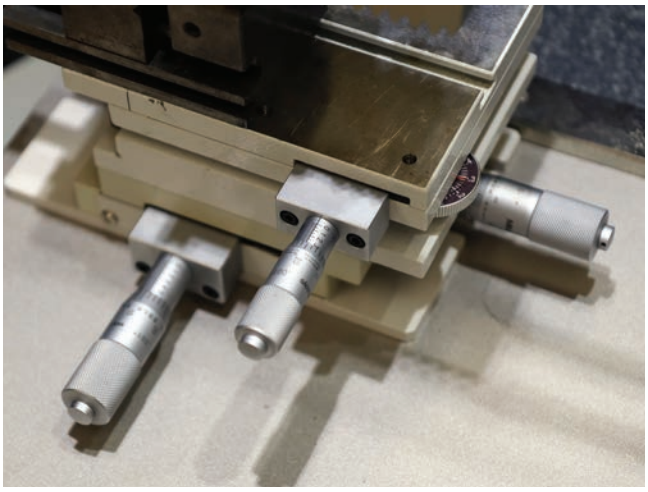
Micrometer Head



Typical Application

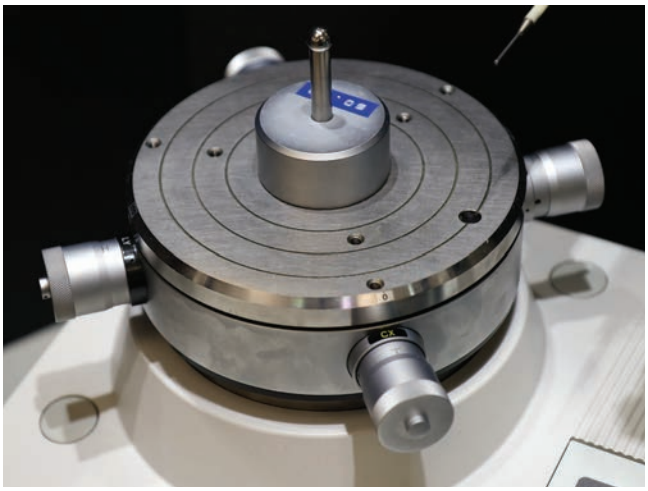
Precision Engineered for OEM Integration

Our micrometer heads are designed specifically for Original Equipment Manufacturers who require consistent, fine adjustment within their instruments, assemblies, and precision mechanisms. Engineered for smooth operation and dependable accuracy, these components integrate seamlessly into OEM designs, enhancing system performance while reducing long-term service demands.



Key Features

- **High-Accuracy Positioning**
  Precision-ground spindles and finely graduated scales enable micrometer-level control within integrated systems.
- **Designed for Seamless Integration**
  Multiple mounting options, stem styles, and spindle configurations make it easy to incorporate into custom equipment.
- **Reliable, Long-Life Operation**
  Robust materials and proven mechanics deliver high repeatability and stable performance in high-duty or continuous-use environments.
- **Smooth, Consistent Adjustment**
  Controlled torque and optimized thread geometry ensure uniform feel—ideal for user-facing or automated OEM assemblies.
- **Flexible Customization**
  Custom lengths, tip styles, knurling, torque requirements, graduations, and materials available to match specific design needs.

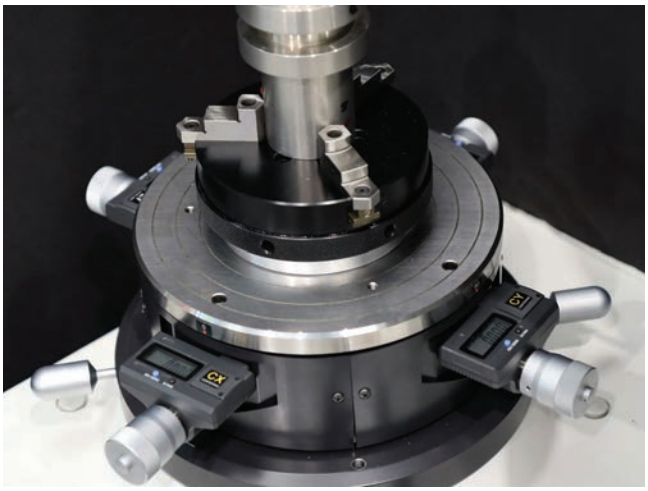


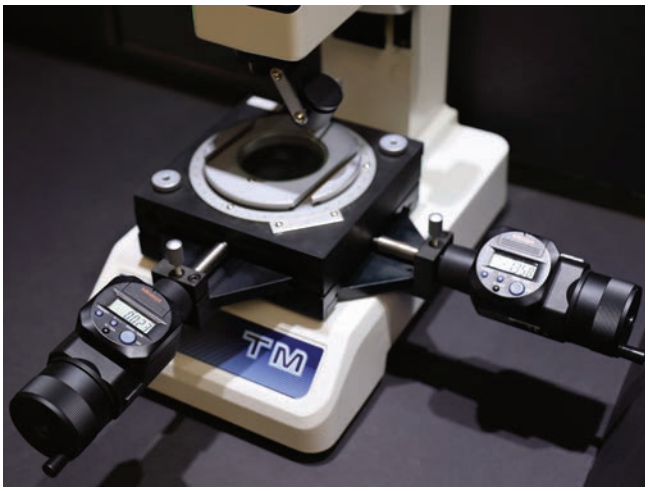
OEM-Focused Benefits

- **Improved System Precision**
  Elevate product performance with controlled micro-positioning and tight tolerances.
- **Reduced Integration Engineering Time**
  Standardized dimensions and customizable options simplify design and assembly.
- **Enhanced End-User Experience**
  Smooth, repeatable operation adds a premium feel to equipment interfaces.
- **Long-Term Reliability**
  Durable construction minimizes field service calls, warranty claims, and alignment drift.
- **Cost-Effective Scalability**
  Ideal for mid- to high-volume manufacturing with stable supply and consistent quality.

Typical OEM Applications

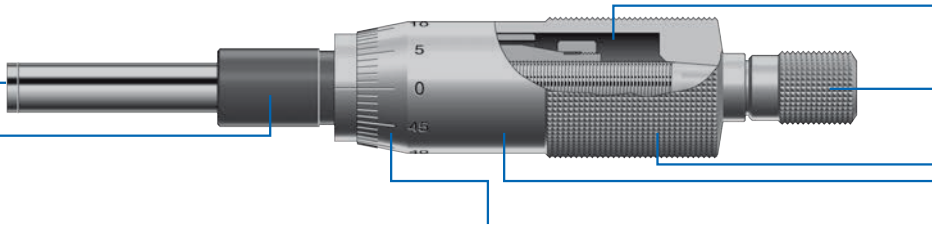
- Measurement instruments and gauges
- Optical and photonics equipment
- Medical and laboratory devices
- Positioning stages, fixtures, and mechanical assemblies
- Automated or semi-automated industrial systems
- Custom tooling and precision alignment mechanisms





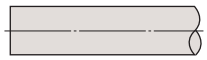
Custom-built Products (Product Example Introductions)

Micrometer heads have applications in many fields of science and industry and Mitutoyo offers a wide range of standard models to meet customers' needs. However, in those cases where the standard product is not suitable, Mitutoyo can custom build a head incorporating features better suited to your special application. Please feel free to contact Mitutoyo about the possibilities - even if only one custom-manufactured piece is required.

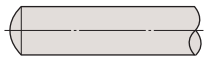


1. Spindle-end types

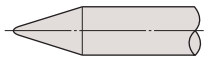
- Standard



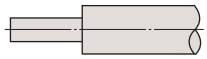
- Spherical



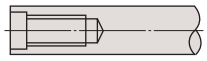
- Pointed



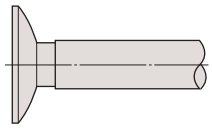
- Spline



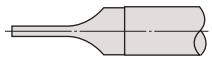
- Tapped



- Flanged



- Blade
  (for non-rotating spindle type only)

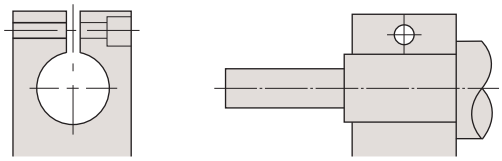


- Long spindle type is also available. Please consult Mitutoyo.

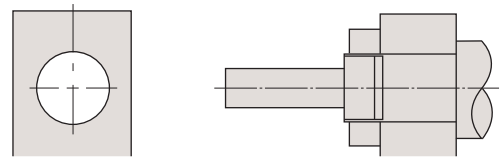
2. Stem types

A custom stem can be manufactured to suit the mounting fixture.

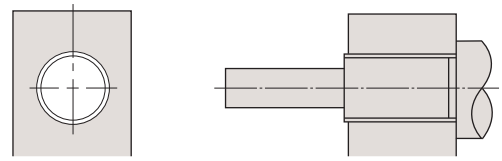
- Plain



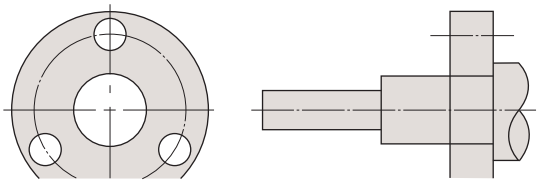
- Clamp nut



- Threaded



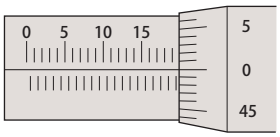
- Flanged



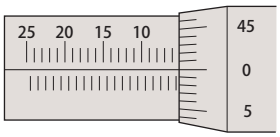
3. Scale graduation schemes

Various barrel and thimble scale graduation schemes, such as reverse and vertical, are available. Please consult Mitutoyo for ordering a custom scheme not shown here.

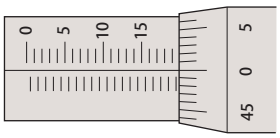
- Standard



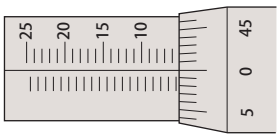
- Reverse



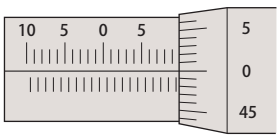
- Vertical



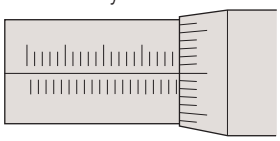
- Reverse vertical



- Offset zero



- Graduations only



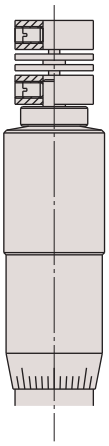
Customized micrometer heads can be offered even in one-off quantities.
Do not hesitate to contact your nearest Mitutoyo sales office for details.

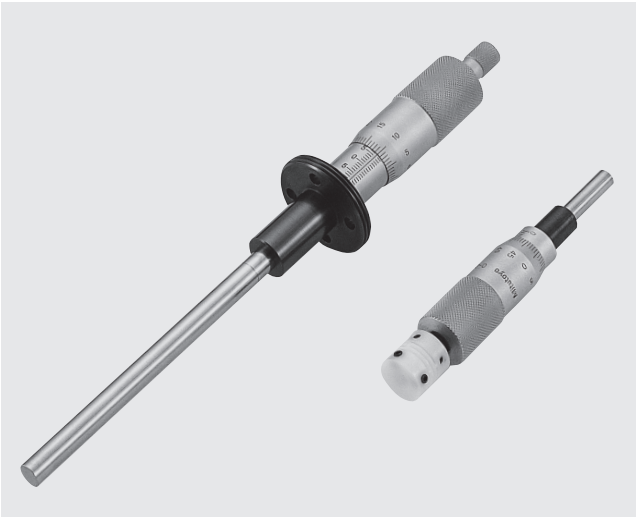
4. Logo engraaving

A specific logo can be engraved as required.

5. Motor Coupling

Couplings for providing motor drive to a head can be designed.

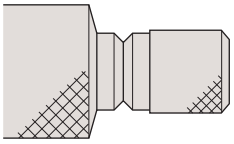




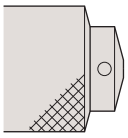
6. Thimble mounting

Thimble mounting methods including a ratchet, setscrew, and hex-socket head screw types are available.

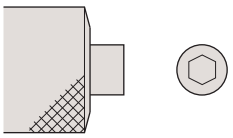
- Ratchet



- Setscrew



- Hex-socket head screw



7. Spindle-thread pitch

Pitches of 1mm for fast-feed applications or 0.25mm for fine-feed can be supplied as alternatives to the standard 0.5mm. Inch pitches are also supported. Please consult Mitutoyo for details.

8. Lubricant for spindle threads

Lubrication arrangements can be specified by the customer.

9. All-stainless construction

All components of a head can be manufactured in stainless steel.

10. Simple packaging

Large-quantity orders of micrometer heads can be delivered in simple packaging for OEM purposes.

11. Spindle and nut (Precision feed screw)

The spindle can be used as a precision feed screw. The nut is machined in accordance with the specified dimensions.
For details, refer to "Precision Feed Screws" on page 45.

12. Accuracy inspection certificate

An accuracy inspection certificate can be supplied at extra cost. For detailed information, contact the nearest Mitutoyo Sales Office.

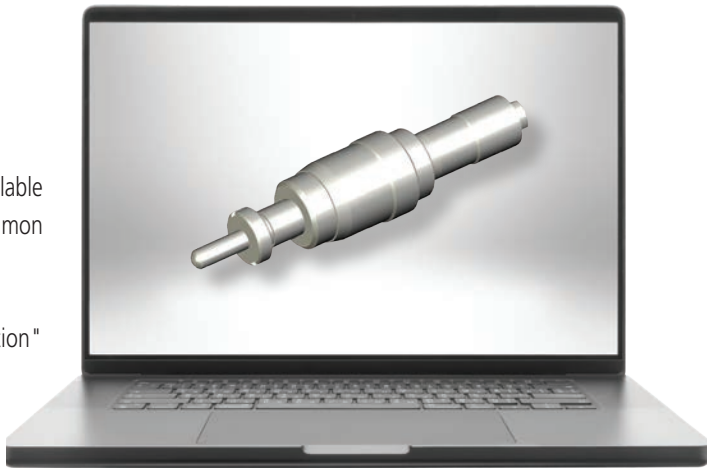
CAD Data Download for Micrometer Heads

2D/3D CAD data files* of the micrometer heads described in this catalog are available for download from the Mitutoyo home page. The data is supplied in formats common to most CAD systems.

To download, access the "Micrometer Heads" section under "Product Information" and then follow the procedure given below.

2D geometric data: DXF
3D geometric data: IGS / STP

* For some models only 2D data files are available.



Mitutoyo home page http://www.mitutoyo.co.jp.

Find out more information by emailing by info@mitutoyo.ca

www.mitutoyo.ca

Mitutoyo

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