



ACE Spot Drill

Your NEW Spotting Concept!

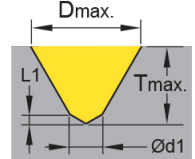
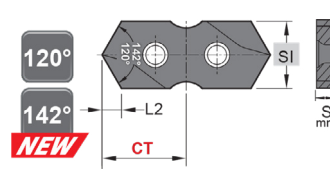
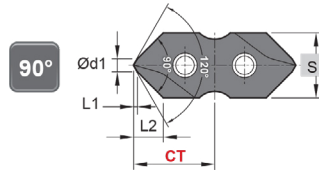
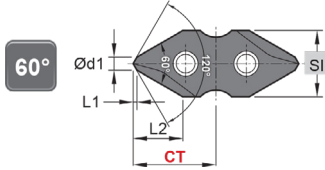
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Excellent Repeatability.
No Need for Re-setting Tool Length by Insert Type.
High Rigidity, High Performance Cutting, Ultra-long Tool Life.

NC2057: Universal grade for alloy steel and cast iron. Each insert has 2 cutting edges.
NC5254: For stainless steel. Each insert has 2 cutting edges.
XP9000: High positive geometry and sharp edge produces excellent surface finish.
For non-ferrous material such as aluminum, titanium, brass, copper and long cutting chip metals. Each insert has 2 cutting edges.



SI	Angle ±0.02°	Code	Parts No.	Coating	Grade	Dimensions			Dmax.	Tmax.	S	CT ±0.025	PRICE
						Ød1	L1	L2					
06 (0.236")	60°	06A021	S9MT06T1-060	NC2057	P35	1.2 (0.047")	0.35 (0.014")	4.5 (0.177")	5.5 (0.217")	4.1 (0.161")	1.8 (0.071")	7.5 (0.295")	\$59.31
		06A023		NC5254									\$59.31
		06A022		XP9000									\$59.31
	90°	06A031	S9MT06T1-090	NC2057		1.2 (0.047")	0.35 (0.014")	2.75 (0.108")	5.5 (0.217")	2.5 (0.098")			\$59.31
		06A033		NC5254									\$59.31
		06A032		XP9000									\$59.31
	120°	06A041	S9MT06T1-120	NC2057		-	-	1.73 (0.068")	5.5 (0.217")	1.6 (0.063")			\$59.31
		06A043		NC5254									\$59.31
		06A042		XP9000									\$59.31
	142°	06A051	S9MT06T1-142	NC2057		-	-	1.03 (0.041")	5.5 (0.217")	0.95 (0.037")	7.0 (0.276")		\$59.31
		06A053		NC5254									\$59.31
		06A052		XP9000									\$59.31
08 (0.315")	60°	06A121	S9MT0802-060	NC2057	P35	1.6 (0.063")	0.46 (0.018")	6.0 (0.236")	7.5 (0.295")	5.6 (0.220")	2.4 (0.094")	10 (0.394")	\$72.31
		06A125		NC5254									\$72.31
		06A122		XP9000									\$72.31
	90°	06A131	S9MT0802-090	NC2057		1.6 (0.063")	0.46 (0.018")	3.6 (0.142")	7.5 (0.295")	3.4 (0.134")			\$72.31
		06A135		NC5254									\$72.31
		06A132		XP9000									\$72.31
	120°	06A141	S9MT0802-120	NC2057		-	-	2.3 (0.090")	7.5 (0.295")	2.2 (0.087")			\$72.31
		06A143		NC5254									\$72.31
		06A142		XP9000									\$72.31
	142°	06A151	S9MT0802-142	NC2057		-	-	1.38 (0.054")	7.5 (0.295")	1.29 (0.051")	9 (0.354")		\$72.31
		06A153		NC5254									\$72.31
		06A152		XP9000									\$72.31
10 (0.394")	60°	06A221	S9MT1003-060	NC2057	P35	2 (0.079")	0.58 (0.023")	7.5 (0.295")	9.5 (0.374")	7.1 (0.280")	3.0 (0.118")	12.50 (0.492")	\$95.54
		06A223		NC5254									\$95.54
		06A222		XP9000									\$95.54
	90°	06A231	S9MT1003-090	NC2057		2 (0.079")	0.58 (0.023")	4.6 (0.181")	9.5 (0.374")	4.4 (0.173")			\$95.54
		06A233		NC5254									\$95.54
		06A232		XP9000									\$95.54
	120°	06A241	S9MT1003-120	NC2057		-	-	2.9 (0.114")	9.5 (0.374")	2.7 (0.106")			\$95.54
		06A243		NC5254									\$95.54
		06A242		XP9000									\$95.54
	142°	06A251	S9MT1003-142	NC2057		-	-	1.72 (0.068")	9.5 (0.374")	1.64 (0.065")	11.50 (0.453")		\$95.54
		06A253		NC5254									\$95.54
		06A252		XP9000									\$95.54
12 (0.472")	60°	06A321	S9MT1203-060	NC2057	P35	2.4 (0.094")	0.69 (0.027")	9.0 (0.354")	11.5 (0.453")	8.6 (0.339")	3.0 (0.118")	15 (0.059")	\$115.37
		06A323		NC5254									\$115.37
		06A322		XP9000									\$115.37
	90°	06A331	S9MT1203-090	NC2057		2.4 (0.094")	0.69 (0.027")	5.5 (0.217")	11.5 (0.453")	5.3 (0.209")			\$115.37
		06A333		NC5254									\$115.37
		06A332		XP9000									\$115.37
	120°	06A341	S9MT1203-120	NC2057		-	-	3.5 (0.138")	11.5 (0.453")	3.3 (0.130")			\$115.37
		06A343		NC5254									\$115.37
		06A342		XP9000									\$115.37
	142°	06A351	S9MT1203-142	NC2057		-	-	2.07 (0.081")	11.5 (0.453")	1.98 (0.078")	13.5 (0.531")		\$115.37
		06A353		NC5254									\$115.37
		06A352		XP9000									\$115.37

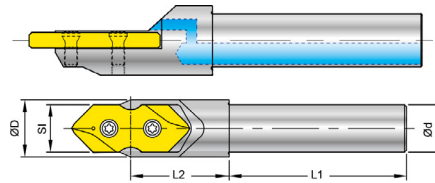
****Disclaimer - Prices are subject to change without notice**

SI	Angle ±0.02"	Code	Parts No.	Coating	Grade	Dimensions			Dmax.	Tmax.	S	CT ±0.025	PRICE	
						Ød1	L1	L2						
16 (0.630")	60°	06A421	S9MT1603-060	NC2057	AlTiN+TiSiN	P35	3.2 (0.126")	0.92 (0.036")	12 (0.472")	15.5 (0.610")	11.6 (0.457")	3.18 (0.125")	20 (0.787")	\$177.88
		06A423		NC5254	Helica									\$177.88
		06A422		XP9000	Uncoated									\$177.88
	90°	06A431	S9MT1603-090	NC2057	AlTiN+TiSiN		3.2 (0.126")	0.92 (0.036")	7.3 (0.287")	15.5 (0.610")	7.0 (0.276")			\$177.88
		06A433		NC5254	Helica									\$177.88
		06A432		XP9000	Uncoated									\$177.88
	120°	06A441	S9MT1603-120	NC2057	AlTiN+TiSiN		-	-	4.6 (0.181")	15.5 (0.610")	4.4 (0.173")			\$177.88
		06A443		NC5254	Helica									\$177.88
		06A442		XP9000	Uncoated									\$177.88
	142°	06A451	S9MT1603-142	NC2057	AlTiN+TiSiN		-	-	2.76 (0.109")	15.5 (0.610")	2.67 (0.105")		18 (0.709")	\$177.88
		06A453		NC5254	Helica									\$177.88
		06A452		XP9000	Uncoated									\$177.88
20 (0.787")	60°	06A521	S9MT2004-060	NC2057	AlTiN+TiSiN	P35	4.0 (0.157")	1.16 (0.046")	15 (0.591")	19.5 (0.768")	14.6 (0.575")	4.76 (0.187")	25 (0.984")	\$357.86
		06A523		NC5254	Helica									\$357.86
		06A522		XP9000	Uncoated									\$357.86
	90°	06A531	S9MT2004-090	NC2057	AlTiN+TiSiN		4.0 (0.157")	1.16 (0.046")	9.2 (0.362")	19.5 (0.768")	8.9 (0.350")			\$357.86
		06A533		NC5254	Helica									\$357.86
		06A532		XP9000	Uncoated									\$357.86
	120°	06A541	S9MT2004-120	NC2057	AlTiN+TiSiN		-	-	5.8 (0.228")	19.5 (0.768")	5.6 (0.220")			\$357.86
		06A543		NC5254	Helica									\$357.86
		06A542		XP9000	Uncoated									\$357.86
	142°	06A551	S9MT2004-142	NC2057	AlTiN+TiSiN		-	-	3.44 (0.135")	19.5 (0.768")	3.36 (0.132")		22 (0.866")	\$357.86
		06A553		NC5254	Helica									\$357.86
		06A552		XP9000	Uncoated									\$357.86

Cylindrical Shank

NEW

Made of hardened high alloy steel, 53 HRC. Internal coolant.



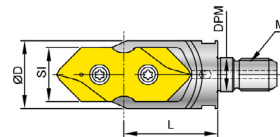
SI	Code	Parts No.	Ød	L1	L2	ØD	Screw	Key	PRICE
06	6A0001	00-99688-SI06-06	6	27	14	8	*NS-18037 / 0.6Nm	NK-T6	\$235.22
08	6A0101	00-99688-SI08-08	8	36	19	10.5	*NS-20045 / 0.6Nm	NK-T6	\$259.98
10	6A0201	00-99688-SI10-10	10	40	22.5	13	*NS-25060 / 0.9Nm	NK-T7	\$287.83
12	6A0301	00-99688-SI12-12	12	45	25	15.5	NS-30072 / 2.0Nm	NK-T9	\$287.83
16	6A0401	00-99688-SI16-16	16	48	32	21	NS-35080 / 2.5Nm	NK-T15	\$383.78
20	6A0501	00-99688-SI20-20	20	50	35	26	NS-50125 / 5.5Nm	NK-T20	\$479.72

* Torque screwdriver is recommended.

Screw Fit Cutter

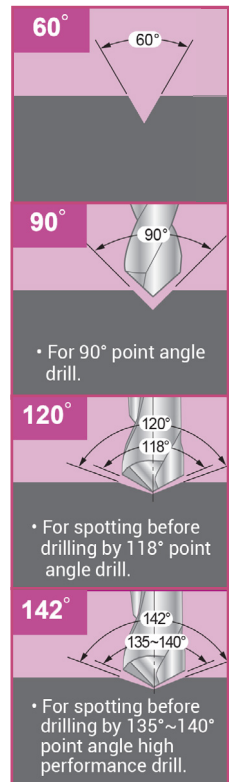
NEW

Made of hardened high alloy steel, 53 HRC. Internal coolant.



SI	Code	Parts No.	ØD	L	M	DPM	Screw	Key	PRICE
06	6A2001	00-99688-SI06-M04	8	14.5	M4xP0.7	4.5	*NS-18037 / 0.6Nm	NK-T6	\$235.22
08	6A2101	00-99688-SI08-M05	10	19	M5xP0.8	5.5	*NS-20045 / 0.6Nm	NK-T6	\$259.98
10	6A2201	00-99688-SI10-M06	12	22	M6xP1.0	6.5	*NS-25060 / 0.9Nm	NK-T7	\$287.83
12	6A2301	00-99688-SI12-M08	16	25	M8xP1.25	8.5	NS-30072 / 2.0Nm	NK-T9	\$287.83
16	6A2401	00-99688-SI16-M10	20	31	M10xP1.5	10.5	NS-35080 / 2.5Nm	NK-T15	\$383.78
20	6A2501	00-99688-SI20-M12	25	35	M12xP1.75	12.5	NS-50125 / 5.5Nm	NK-T20	\$479.72

* Torque screwdriver is recommended.



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